



8400

Parts Manual

Models

995005



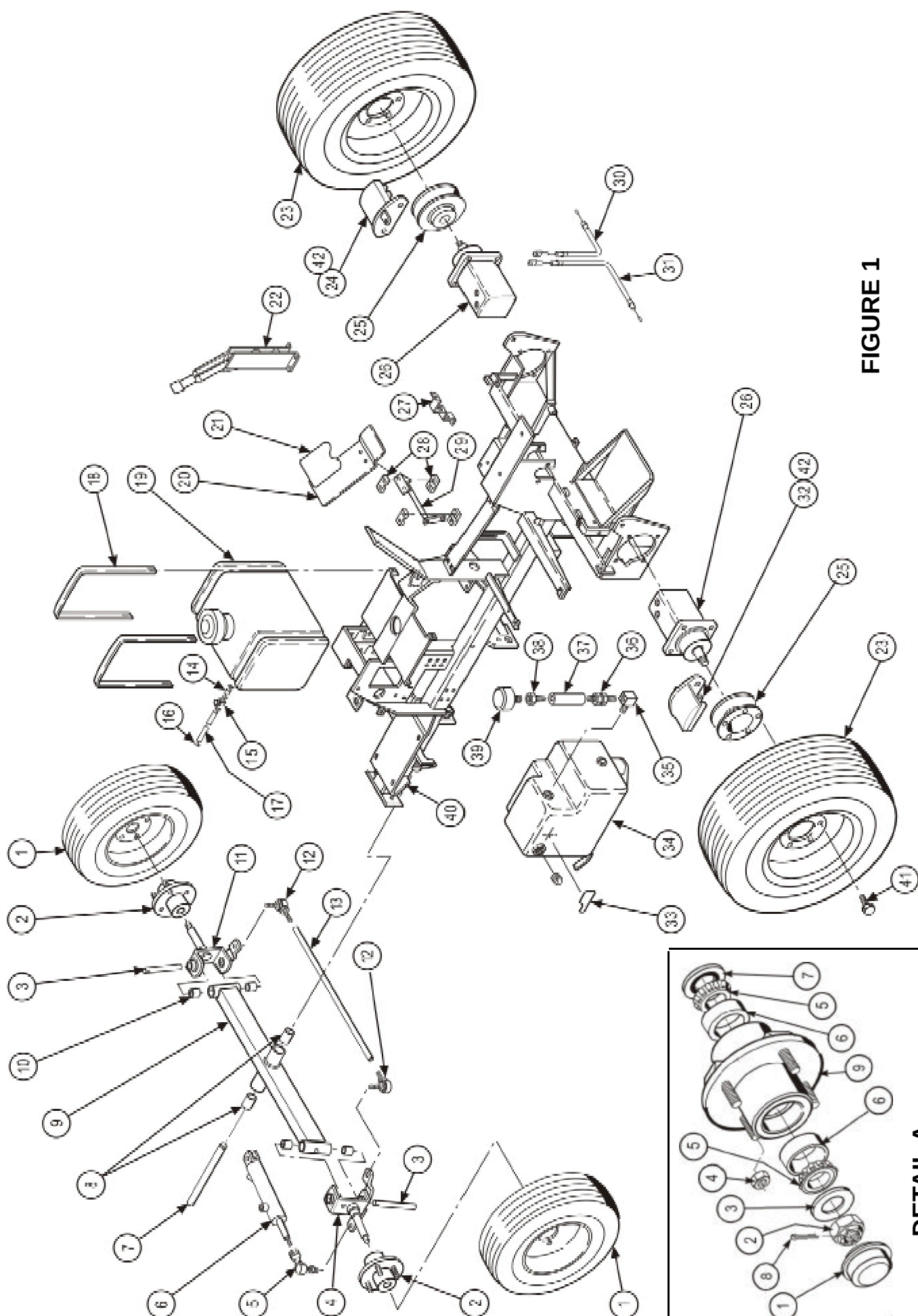
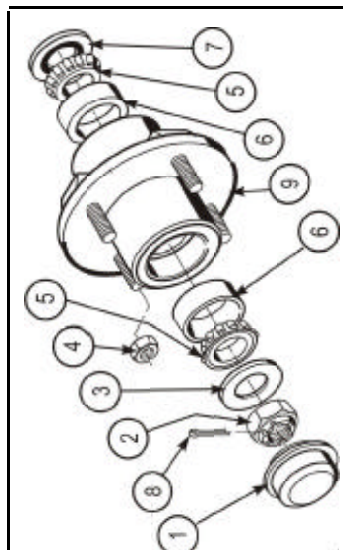


FIGURE 1



DETAIL A

FIGURE 1—FRAME, WHEELS & MOTORS

Item	Part No.	Description	Qty.
1	07018	WHEEL & TIRE ASSEMBLY, Front	2
2	204383	HUB, Wheel	2
3	204404	PIN, Spindle	2
4	204366	YOKE, Left Hand	1
5	04097	ROD END, Cylinder	1
6	204382	CYLINDER, Steering, Hydraulic	1
7	203480	SHAFT, Axle Pivot	1
8	06008	BUSHING, Axle Pivot	2
9	204370	AXLE, Front with Bushings	1
10	06009	BUSHING, Spindle Pivot	4
11	204367	YOKE, Right Hand	1
12	04096	BALL JOINT	2
13	204456	TIE ROD	1
14	203039	FUEL LINE, Tank to Shut Off	1
15	07165	SHUT OFF, Inline, Gas Tank	1
16	07175	CLAMP, Gas Line	4
17	203621	FUEL LINE, Shut Off To Carburetor	1
18	203538	STRAP, Gas Tank	2
19	202684	GAS TANK	1
20	202732	FOOT PEDAL	1
21	203040	PEDAL TRACTION, Non-slip	1

Item	Part No.	Description	Qty.
22	07346	LEVER, Brake	1
23	07547	WHEEL & TIRE ASSEMBLY, Rear	2
24	07350	BRAKE CALIPER, Right Hand	1
25	07352	BRAKE DISK	2
26	07388	MOTOR, Wheel	2
27	204439	BRACKET, Bulkhead Fitting	1
28	06126	BEARING BLOCK	4
29	202734	PEDAL SUPPORT	1
30	07530	CABLE, Brake, Right Hand	1
31	07531	CABLE, Brake, Left Hand	1
32	07351	BRAKE CALIPER, Left Hand	1
33	204507	DECAL, Oil Fill	1
34	204480	OIL TANK	1
35	07544	FITTING, Hydraulic, 90° Elbow	1
36	07543	FITTING, Hydraulic, Swivel	1
37	204544	HOSE, Vent	1
38	07542	FITTING, Hydraulic, Straight	1
39	204482	BREATHER, Oil Tank	1
40	204401	FRAME WELDMENT ASSEMBLY	1
41	07269	WHEEL BOLT, 1/2"–20 x 1"	10
42	302791	KIT, Brake Pad	2

DETAIL A—WHEEL HUB ASSEMBLY

Item	Part No.	Description	Qty.
1	07258	CAP, Bearing	1
2	02294	NUT, Castle, 3/4"–16	1
3	02651	WASHER, 3/4"	1
4	—	NUT, Hex, 1/2"–20 NF	4

Item	Part No.	Description	Qty.
5	06130	BEARING, Roller	2
6	06131	CUP, Bearing	2
7	03518	SEAL, Oil	1
8	04029	COTTER PIN 1/8" X 1 1/2"	
9	204383	HUB ASSEMBLY, Includes Items 1 Through 8	

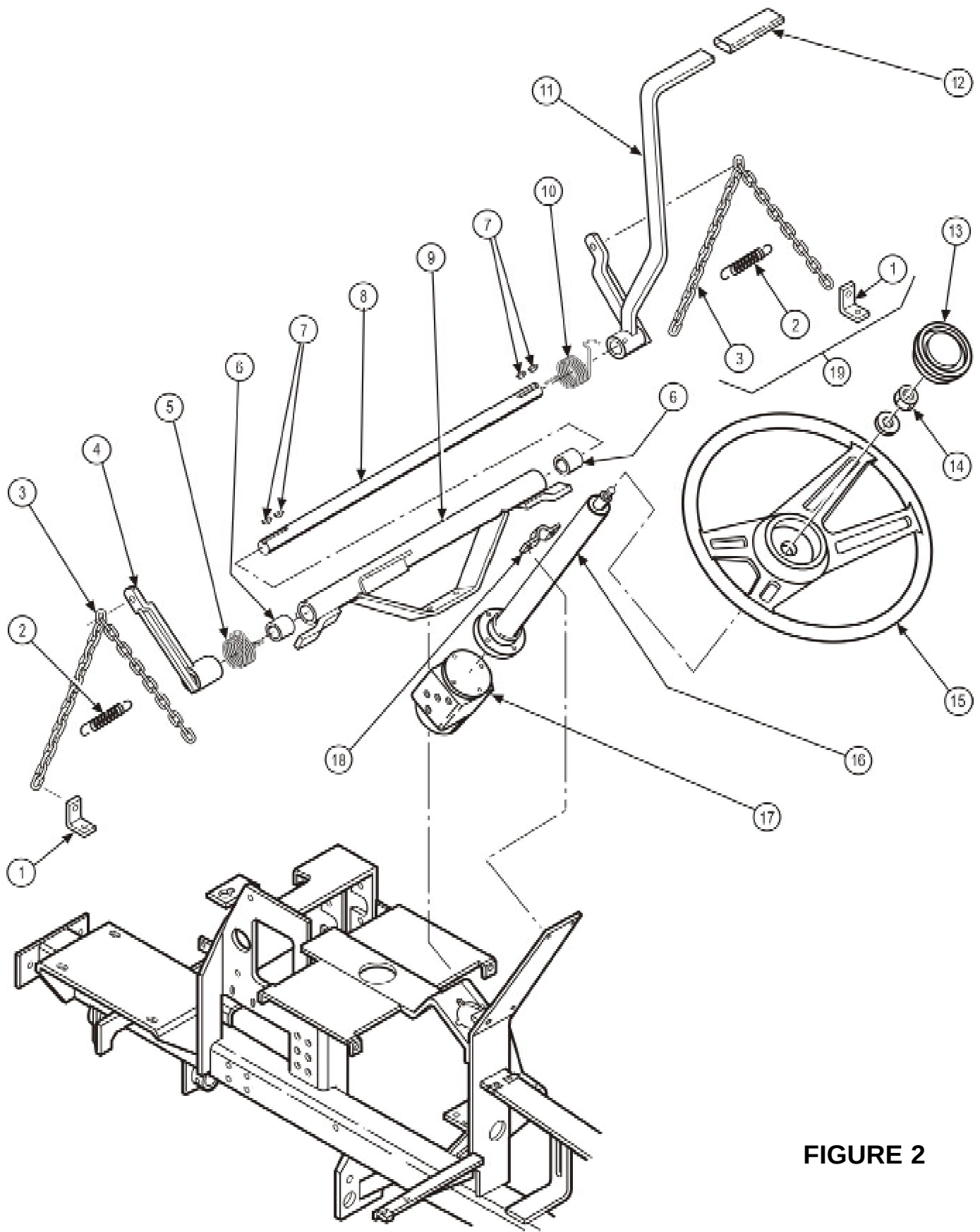


FIGURE 2

FIGURE 2—STEERING LINKAGE & LIFT ASSEMBLY

Item	Part No.	Description	Qty.
1	201647	BRACKET, Cable	2
2	04547	SPRING, Lift Chain	2
3	203088	LIFT CHAIN	2
4	201660	LIFT LEVER WELDMENT	1
5	04538	SPRING, Lift, Left Hand	1
6	06026	BUSHING, Manual Lift	2
7	04013	KEY, Woodruff, No. 11	4
8	201646	SHAFT, Lift	1
9	204505	TUBE with Bushing, Lift Lever	1
10	04533	SPRING, Lift, Right Hand	1
11	201659	LIFT HANDLE WELDMENT	1
12	07230	GRIP, Wing Mower Lift	1
13	07220	HUB, Steering Wheel	1
14	02291	NUT, Hex Jam, M16–1.5	1
15	07071	STEERING WHEEL	1
16	202512	STEERING COLUMN	1
17	202511	MOTOR, Power Steering	1
18	204864	BRACKET, Column Support	1
19	203091	LIFT CHAIN ASSEMBLY (Includes Items 1, 2 and 3)	2

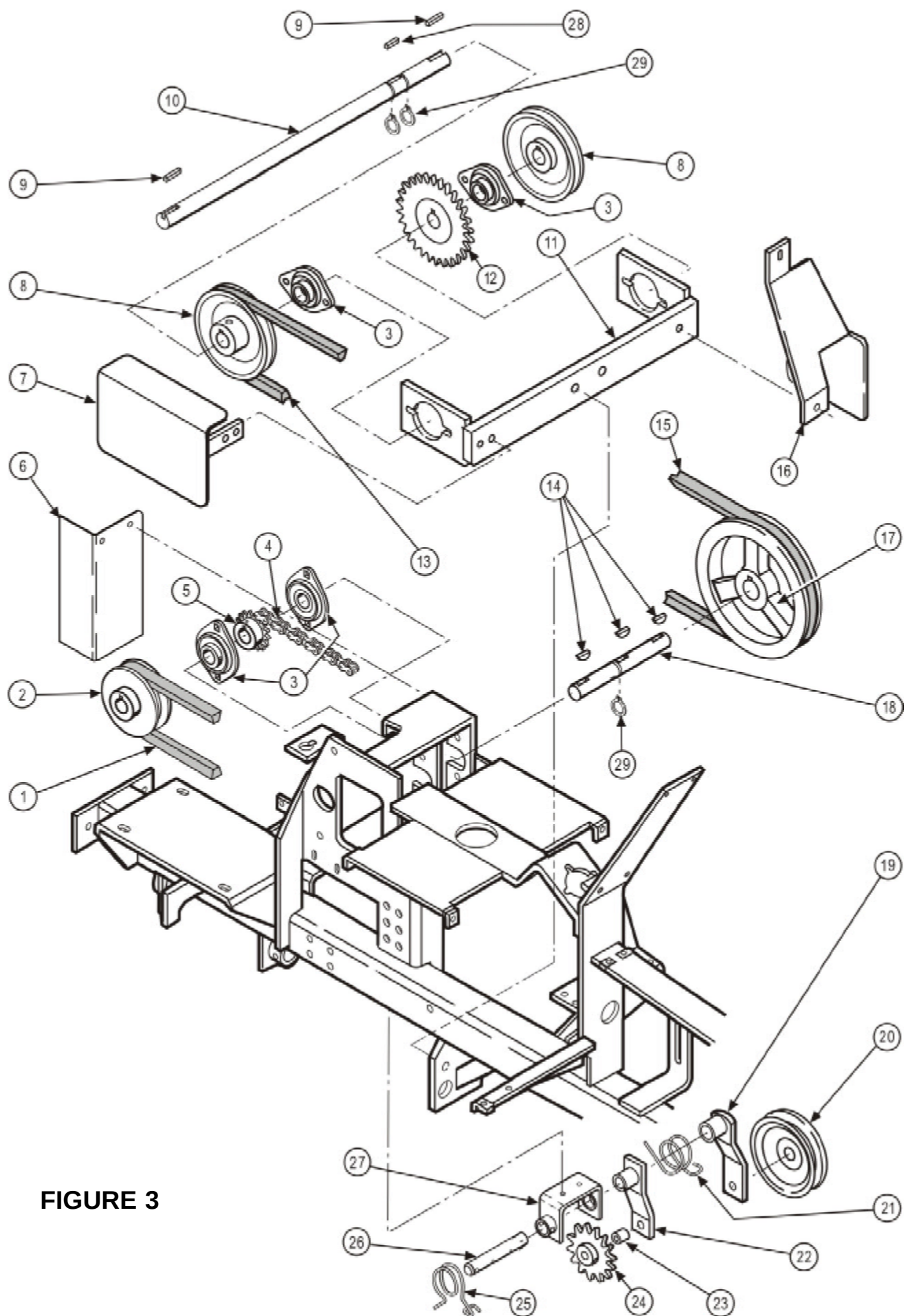


FIGURE 3

FIGURE 3—COUNTERSHAFT ASSEMBLY

Item	Part No.	Description	Qty.
1	03909	BELT, BX83	1
2	203982	PULLEY, Countershaft, 4.0" O.D.	1
3	06141	BEARING, Countershaft	4
4	07529	CHAIN, Countershaft, #50, 57 Links	1
5	204420	SPROCKET, Upper Countershaft, 10 Tooth	1
6	204431	SHIELD, Pump Bracket	1
7	204981	SHIELD, Lower Countershaft, Left	1
8	03615	PULLEY, Countershaft, BC50, 5" O.D.	2
9	04100	KEY, Straight, 1.5" Long	2
10	204062	SHAFT, Countershaft	1
11	202719	CARRIER, Countershaft	1
12	204458	SPROCKET, 24 Tooth	2
13	03918	BELT, B41	1
14	202436	KEY, Woodruff, #11 Heat Treated	3
15	03935	BELT, Gates 6941	1
16	204532	SHIELD, Right, Lower Countershaft	1
17	202585	PULLEY, Upper Countershaft, 7.8" O.D.	1
18	204454	SHAFT, Upper Countershaft	1
19	204008	IDLER ARM, Clutch Pulley	1
20	202509	PULLEY, Idler, 4.5" O.D.	1
21	204026	SPRING, Clutch Idler	1
22	204007	IDLER ARM, Sprocket	1
23	204070	SLEEVE, Idler	1
24	204418	SPROCKET, Idler, 15Tooth	1
25	204003	SPRING, Chain Idler	1
26	204430	SHAFT, Upper Countershaft	1
27	204416	BRACKET, Idler	1
28	04099	KEY, Straight, 1" Long	1
29	04101	SNAP RING, 7/8" I.D.	3

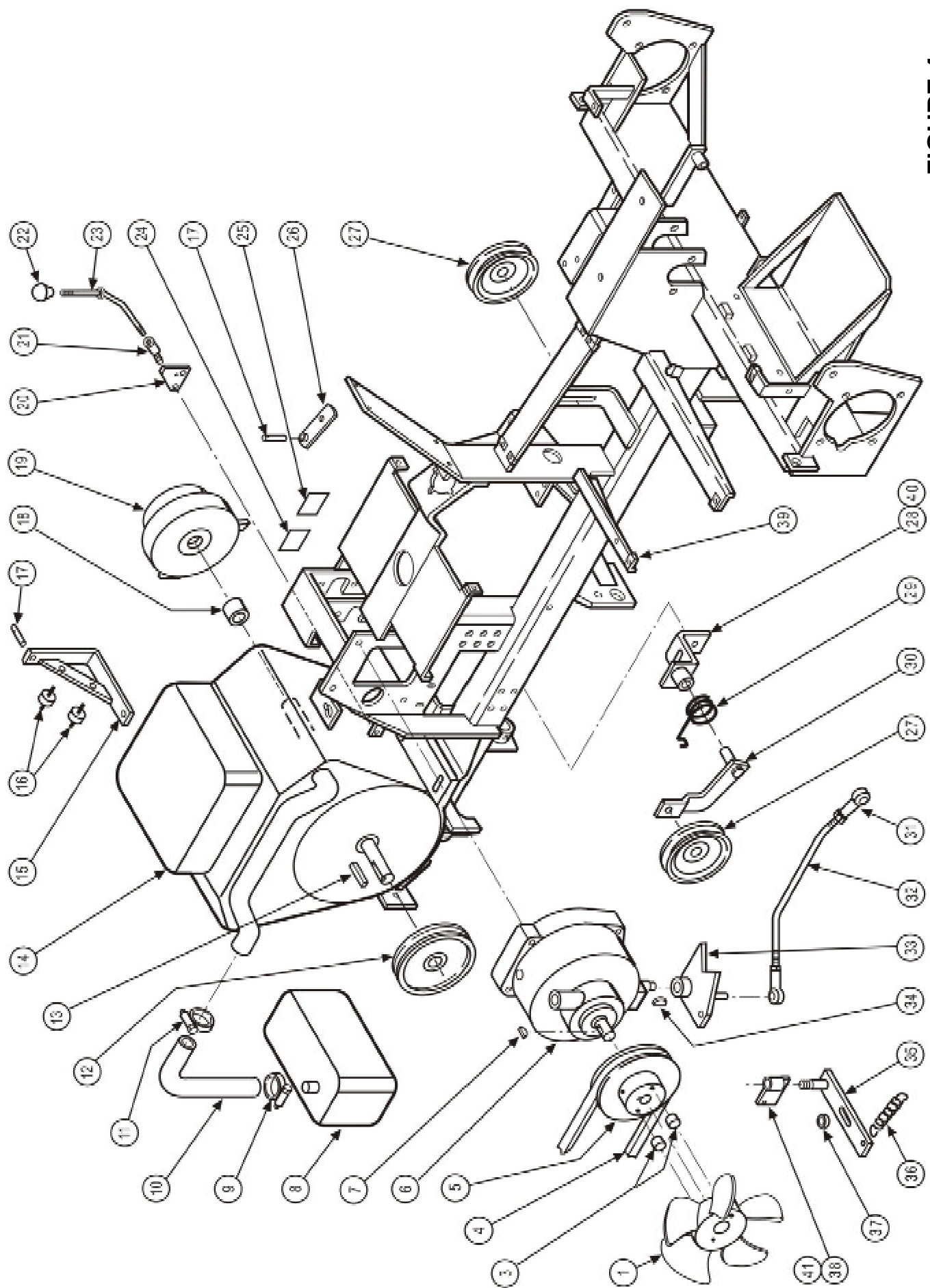


FIGURE 4

FIGURE 4—ENGINE DRIVE ASSEMBLY

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	302968	FAN	1	22	07459	KNOB, Tow Valve Rod	1
2		Not Shown		23	203738	ROD, Tow Valve	1
3	205360	BUSHING, Pump Pulley	2	24	203643	DECAL, Belt/Oil	1
4	07550	*BELT, Gates #NTMWB37K	1	25	204131	DECAL, Tow Valve	1
5	202982	PULLEY, Pump, 5.4" O.D.	1	26	204434	ARM, Speed Control	1
6	07460	PUMP, Model 11 with Tow Valve	1	27	202509	PULLEY, Idler, 4.5" O.D.	1
7	202436	KEY, Woodruff, #9, Heat Treated	1	28	204462	IDLER SUPPORT with Bushing, Pump	1
8	-----	MUFFLER (Order 498984 thru Briggs & Stratton)	1	29	204004	SPRING, Pump Idler	1
9	07433	CLAMP, Muffler, 1-1/4"	1	30	204461	IDLER ARM, Pump	1
10	202836	EXHAUST PIPE	1	31	04076	ROD END	2
11	07430	CLAMP, Muffler, 1-1/8"	1	32	203102	CONTROL ROD ASSEMBLY (Includes Item 31)	1
12	202507	PULLEY, Engine, 5.4" O.D.	1	33	204527	CAM PLATE	1
13	200542	KEY, Square, Engine	1	34	04069	KEY, Woodruff, #5	1
14	-----	ENGINE (Order thru Briggs & Stratton)	1	35	202737	ARM, Neutral Return	1
15	202883	BRACKET, Clutch Pin	1	36	04501	SPRING, Neutral Return	1
16	07497	SOLENOID, Vibration Mount	2	37	06129	BEARING, Neutral Return Control	1
17	204863	PIN, Clutch	2	38	204525	PIVOT TUBE with Bushing	1
18	09210	SPACER, Electric Clutch	1	39	02288	U-NUT	14
19	07573	CLUTCH, Electric	1	40	06042	BUSHING	1
20	203735	BRACKET, Tow Valve	1	41	06036	BUSHING	2
21	07472	BALL JOINT	1				

* OEM belt recommended for maximum performance

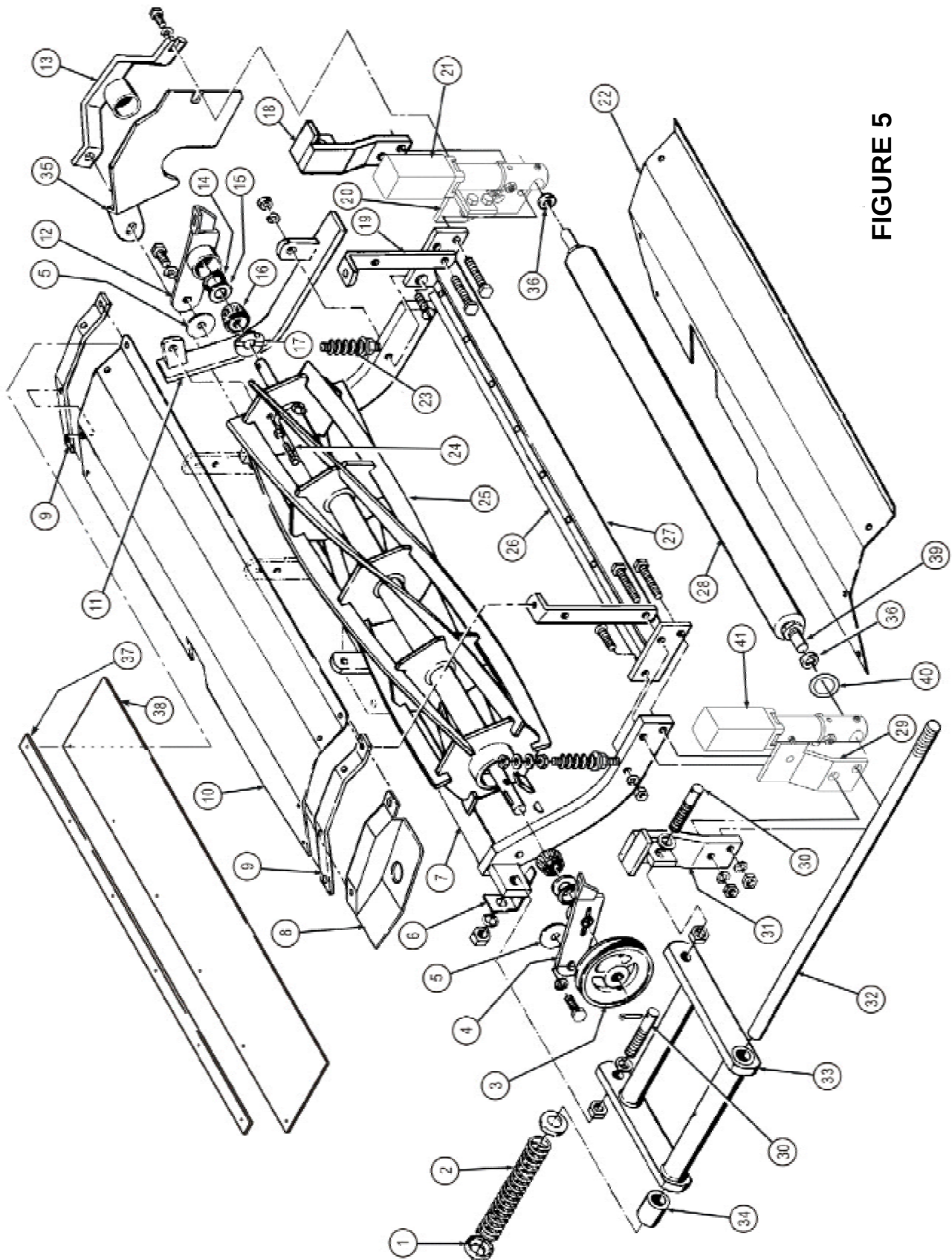


FIGURE 5

FIGURE 5—REAR & WING MOWERS

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	02602	DUST CAP	4	21	204495	DIAL-A-HEIGHT™ R.H. Adjuster	3
2	04521	SPRING, Pull Yoke	2	22	202076	SHIELD, Rear Mower	1
3	03601	PULLEY, Wing Mower	2	23	04535	SPRING	6
4	203934	REEL CARRIER, L.H.	3	24	200256	SCREW AND NUT, Adjusting	3
5	02622	WASHER, Bearing Carrier	6	25	200572	REEL, 6 Blade	3
6	201782	SCRAPER, Pulley	2	26	200839	REEL, 8 Blade	3
7*	200559	MOWER FRAME, R.H., Incl. Bed Bar	1	26	201407	BED KNIFE, Bolt On	3
*	200560	MOWER FRAME, L.H., Incl. Bed Bar	1	27	201841	BED KNIFE ASSEMBLY	3
*	202714	MOWER FRAME, Rear, Incl. Bed Bar	1	27	02109	SCREW, Flat Head, 5/16-24 x 3/4	27
8	203800	GUARD, Reel Pulley, R.H.	1		05105	NUT, 5/16-24	27
	203799	GUARD, Reel Pulley, L.H.	1	28	204498	ROLLER ASSEMBLY	3
9	202073	BRACE	6		204501	ROLLER TUBE	3
10	202090	SHIELD, Wing Mower	2	29	205396	ROLLER BRACKET ASSEMBLY, L.H.	3
11	201284	SKID, Wing Mower, Right	1	30	202450	YOKE PIN, Wing Mower	4
	201283	SKID, Wing Mower, Left	1	31	200640	BRACKET, R.H., Rear Yoke	1
12	203933	REEL CARRIER, R.H.	3	32	203015	SHAFT, H Frame	2
13	203675	SKID BAR, R.H. (Shown)	1	33	203018	H FRAME W/BUSHING	2
	203674	SKID BAR, L.H.	2	34	06039	BUSHING	4
14	03508	O-RING	6	35	202961	SHIELD, R.H.	1
15	02621	WASHER	6		202960	SHIELD, L.H.	2
16	06120	BEARING, Reel	6	36	06142	BEARING	6
	06121	CUP, Bearing	6	37	203988	STRAP, Rubber Flap	3
17	201437	ADJUSTER, Reel, Bearing	3	38	203788	FLAP, Rubber	3
18	200587	BRACKET, Rear Yoke, L.H.	1	39	204499	SHAFT, Roller	3
19	202072	BRACE, Grass Shield	6	40	205330	CAP, Roller	6
20	205395	ROLLER BRACKET ASSEMBLY, R.H.	3	41	205348	DIAL-A-HEIGHT™ L.H. Adjuster	3

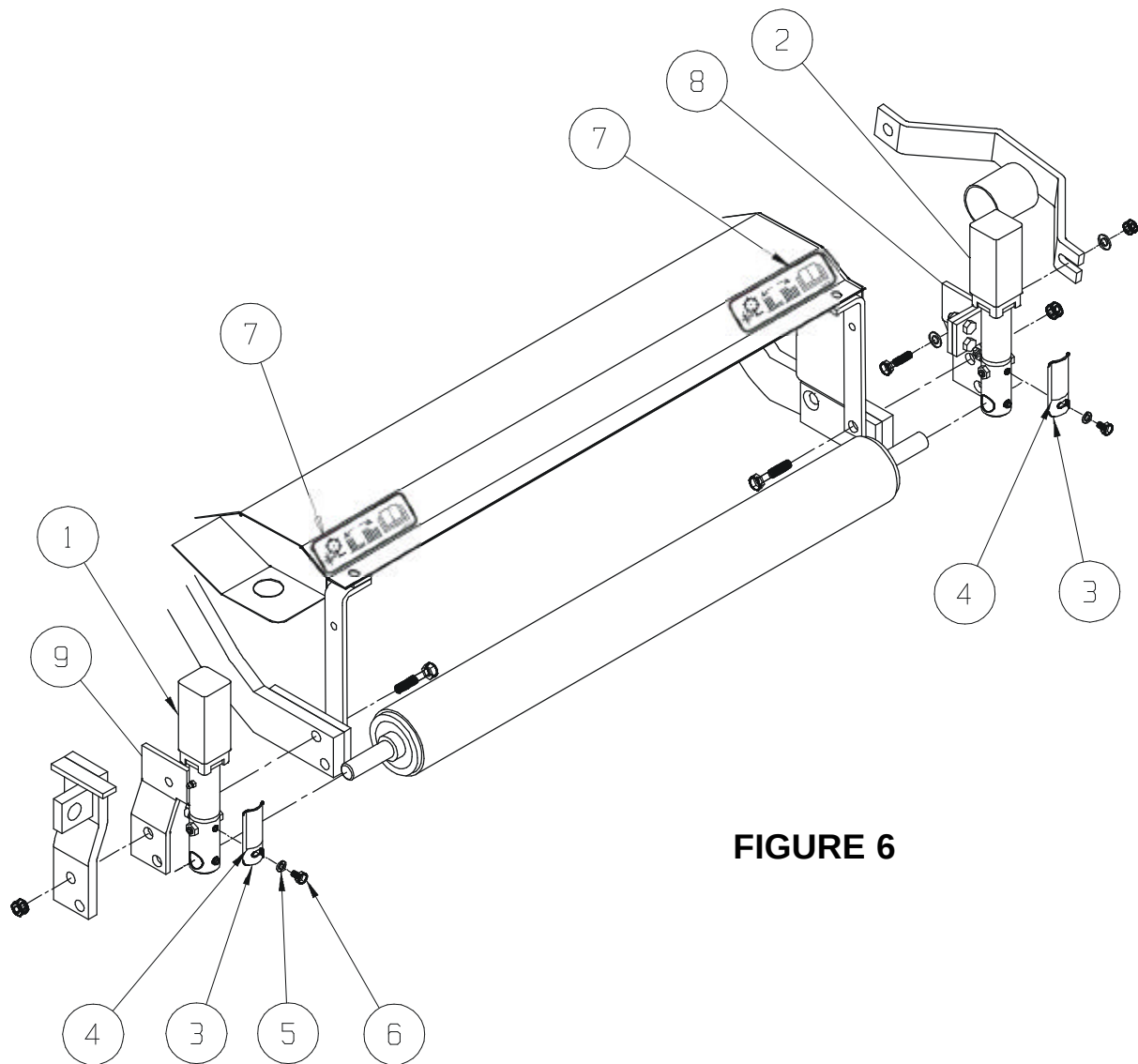


FIGURE 6

FIGURE 6 — ROLLER HEIGHT ADJUSTMENT ASSEMBLY

Item	Part No.	Description	Qty.
1	205348	ROLLER ADJUSTER Assembly L.H.	1
2	205349	ROLLER ADJUSTER Assembly R.H.	1
3	204991	SCALE PLATE	2
4	205346	DECAL-WING Height Adjustment Scale	2
	205339	DECAL-REAR Height Adjustment Scale	2
	07596	DECAL-VERTICAL CUTTING UNIT Height Adj.	2
5	02301	WASHER Lock 1/4"	2
6	02161	HEX HEAD CAPSCREW 1/4-28 X .38"	2
7	205341	DECAL, Instruction	2
8	205395	ROLLER BRACKET WELDMENT R.H.	1
9	205396	ROLLER BRACKET WELDMENT L.H.	1

FIGURE 7

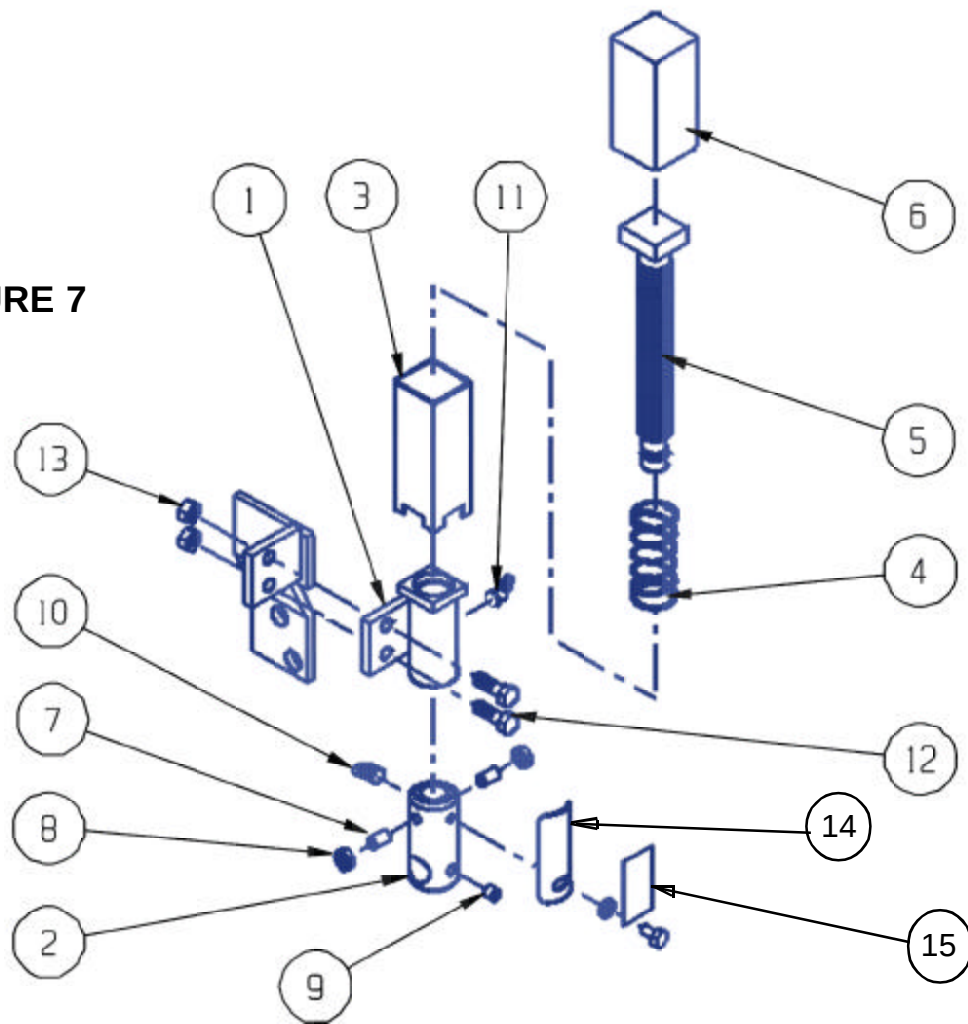


FIGURE 7 — DIAL-A-HEIGHT™ ASSEMBLY

Item	Part No.	Description	Qty
1	205399	HOC ADJUSTER Weldment R.H.	1
	205400	HOC ADJUSTER Weldment L.H.	1
2	204997	SWIVEL END	1
3	205345	SOCKET WEDMENT	1
4	204995	SPRING	1
5	205344	THREADED ROD WELDMENT	1
6	204996	VINYL CAP	1
7	04104	SET SCREW-SOCKET, 5/16-18 X 5/8	2
8	02296	JAM NUT, 5/16-18	2
9	205396	SET SCREW-SOCKET 5/16-18 X 3/8	1
10	04035	GREASE FITTING, 90 deg.	1
11	04015	GREASE FITTING, 45 deg.	1
12	02012	CAP SCREW-HEX HEAD, 5/16-24 X 1.00	2
13	04035	LOCK NUT, 5/16-24	2
14	204991	SCALE PLATE	1
15	205346	DECAL-WING Height Adjustment Scale	1
	205339	DECAL-REAR Height Adjustment Scale	1
	07596	DECAL-VERTICAL CUTTING UNIT Height Adj.	1

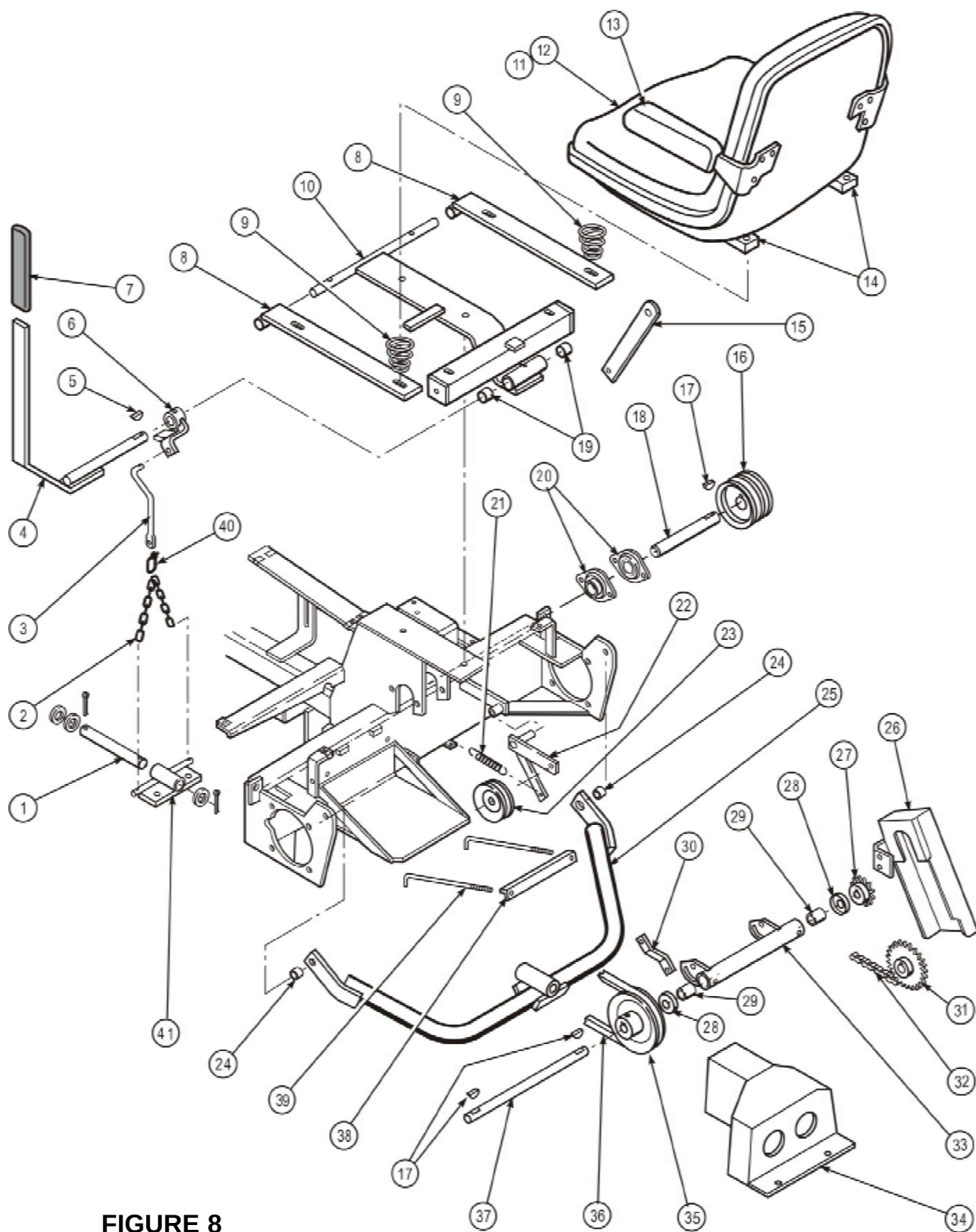


FIGURE 8

FIGURE 8—SEAT, REAR MOWER DRIVE & LIFT ASSEMBLY

Item	Part No.	Description	Qty.
1	204333	PIN, Rear Mower Pull	1
2	07365	CHAIN, Lift, 7 Links	2
3	08030	ROD, Pull	1
4	200451	Handle, Rear Mower Lift	1
5	04013	KEY, Woodruff, #11	1
6	200454	PIVOT. Pull Rod	1
7	07039	GRIP, Rear Mower Lift	1
8	200462	HINGE, Seat	2
9	04512	SPRING, Seat	2
10	204391	SEAT BASE with Bushing	1
11	07333	SEAT	1
12	07504	SAFETY SWITCH, Seat	1
13	203472	ARMREST, 3 Hole, (sold as a pair)	1
14	07101	ADJUSTER, Seat (sold as a pair)	1
15	204390	STRUT, Seat	1
16	202506	PULLEY, Rear Countershaft, 4.0" O.D.	1
17	202436	KEY, Woodruff, #9	3
18	203956	SHAFT, Rear Idler	1
19	06002	BUSHING, SAE841	2
20	06141	BEARING, Countershaft	2
21	202798	SPRING, Idler Arm	1
22	204522	IDLER ARM	1
23	03607	PULLEY, Idler	1
24	204447	BUSHING	2
25	204534	PULL ARM, Rear	1
26	200611	GUARD, Rear Mower Chain	1
27	202838	SPROCKET, 12 Tooth	1
28	02602	CAP, Dust	2
29	06006	BUSHING, Housing	2
30	200613	BRACKET, Guard	1
31	202839	SPROCKET, 24 Tooth	1
32	07077	CHAIN, Countershaft, 47 Links	1
33	202772	HOUSING with Bushing, Rear Mower Countershaft	1
34	09044	GUARD, Rear Mower Clutch	1
35	03601	PULLEY, 5.2" O.D.	1
36	03946	BELT, Rear Mower, B48	1
37	202503	SHAFT, Rear Mower Countershaft	1
38	204504	HOLD DOWN, Battery	1
39	204471	ROD, Battery Support	2
40	07051	COLD SHUNT	2
41	204331	PULL BRACKET, Rear Mower	1

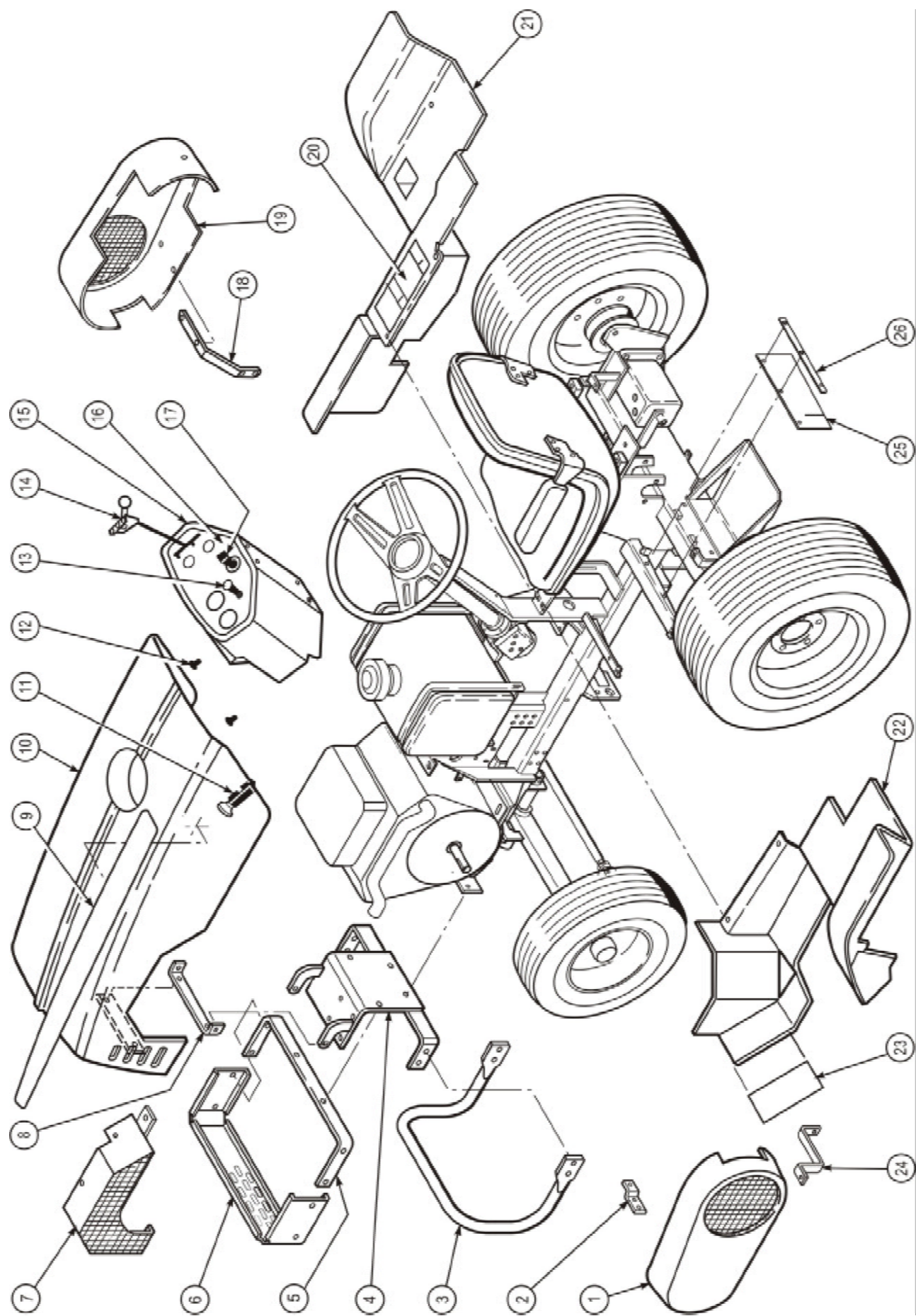


FIGURE 9

FIGURE 9—HOOD, GUARDS & FENDERS

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	203402	BELT COVER ASSEMBLY, Left Hand	1	14	203086	THROTTLE CONTROL	1
2	203457	BRACKET, Belt Cover	1	15	203406	DASH	1
3	203545	BUMPER	1	16	201150	DECAL, Dash	1
4	202996	PIVOT, Hood	1	17	07496	SWITCH, Electric Clutch	1
5	203197	SUPPORT, Cover	1	18	202975	SUPPORT, Belt Cover, Right Hand	1
6	203196	COVER, Muffler	1	19	204545	BELT COVER ASSEMBLY, Right Hand	1
7	203291	HEAT SHIELD	1	20	203322	DECAL, Foot Control	1
8	202993	BRACKET, Hood Pivot	1	21	204546	FENDER, Right Hand	1
9	204867	DECAL, Hood, Right Hand	1	22	204548	FENDER, Left Hand	1
10	204868	DECAL, Hood, Left Hand	1	23	203057	FOOTREST, Non-skid	1
11	203401	HOOD ASSEMBLY	1	24	204488	BRACKET, Belt Cover	1
12	203966	LATCH, Rubber	2	25	204866	FLAP, Rubber	1
13	07479	BUMPER, Hood	2	26	204865	BRACKET, Rubber Flap	1
	07110	CABLE, Choke	1				

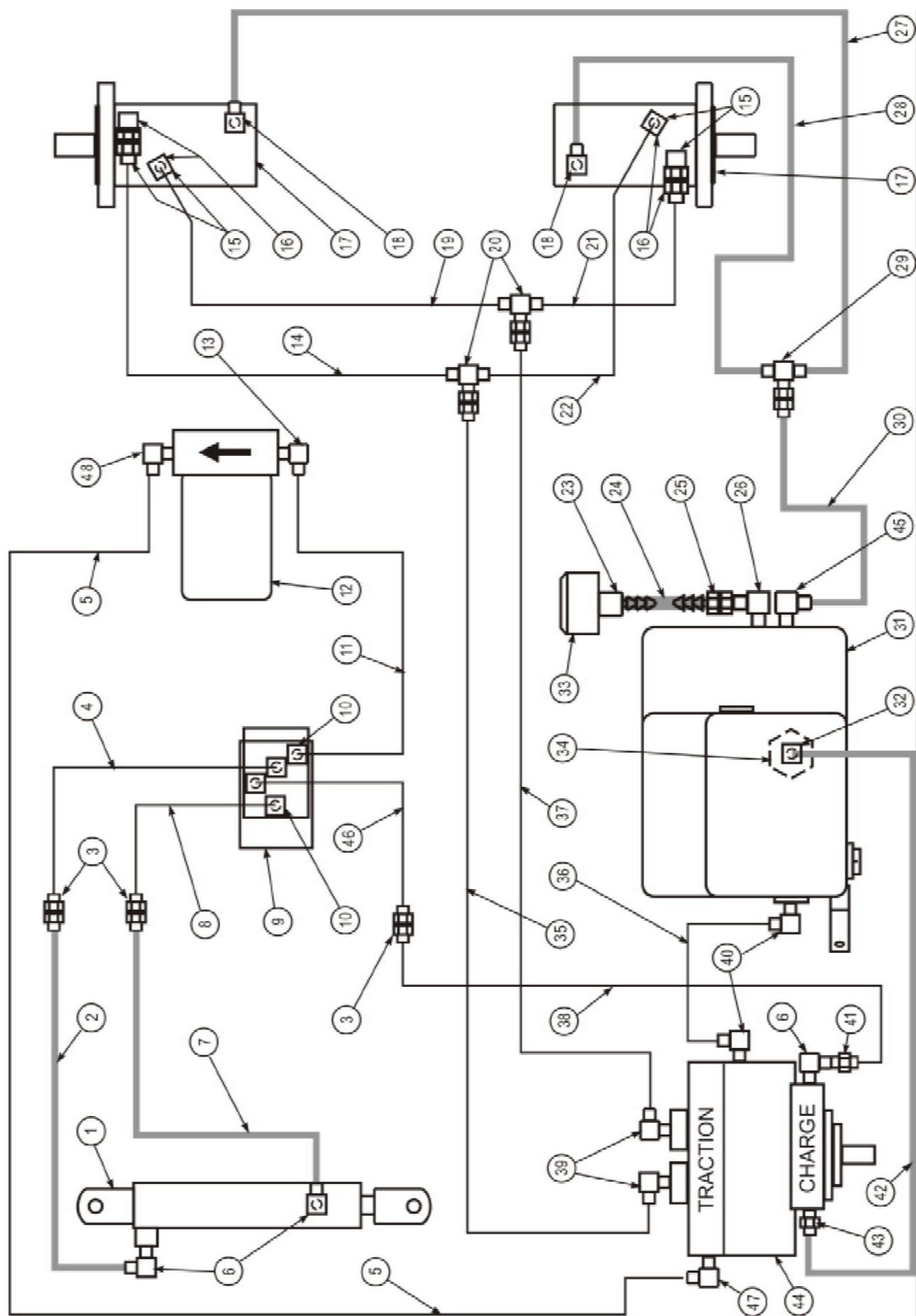


FIGURE 10

FIGURE 10—HYDRAULIC SYSTEM

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	204382	CYLINDER, Hydraulic	1	24	204544	HYDRAULIC HOSE, Vent	1
2	07540	HYDRAULIC HOSE, Steering	1	25	07543	FITTING, Swivel	1
3	07393	FITTING, Bulkhead	3	26	07544	FITTING, 90°, Internal Pipe with O-ring	1
4	202751	HYDRAULIC LINE, Cylinder to Steering Motor	1	27	07299	HYDRAULIC HOSE, Drain, Wheel Motor to Tank	1
5	204464	HYDRAULIC LINE, Pump to Filter	1	28	07537	HYDRAULIC HOSE, Drain, Wheel Motor to Tank	1
6	07421	FITTING, 90°, O-ring, JIC	3	29	07545	FITTING, Tee, Bulkhead, JIC	1
7	07541	HYDRAULIC HOSE, Steering	1	30	07538	HYDRAULIC LINE, Case Drain	1
8	202750	HYDRAULIC LINE, Cylinder to Steering Motor	1	31	204480	OIL TANK	1
9	202511	MOTOR, Power Steering	1	32	07422	FITTING, 90°, O-ring, JIC	1
10	07285	FITTING, Straight Adapter	4	33	204482	BREATHER, Oil Tank	1
11	204465	HYDRAULIC LINE, Steering Motor to Filter	1	34	07316	OIL STRAINER, Inlet	1
12	07276	FILTER, System Oil	1	35	204468	HYDRAULIC LINE, Pump to Tee, Bottom	1
	07277	FILTER HEAD	1	36	202745	HYDRAULIC LINE, Bottom, Pump to Oil Tank	1
	07278	CARTRIDGE, Filter	1	37	204467	HYDRAULIC LINE, Pump to Tee, Top	1
13	07536	FITTING, 90°, External Pipe, JIC	1	38	202855	HYDRAULIC LINE, Pump to Bulkhead	1
14	204441	HYDRAULIC LINE, Rear Bottom, R.H.	1	39	07286	FITTING, 90° Adapter with O-ring, JIC	2
15	07516	FITTING, Straight, O-ring, JIC	4	40	07287	FITTING, 90° Adapter with O-ring, JIC	2
16	07420	FITTING, 90°, Swivel, JIC	4	41	07357	FITTING, 90° Swivel, JIC	1
17	07388	MOTOR, Wheel	2	42	07480	HYDRAULIC HOSE, Suction	1
18	07295	FITTING, 90° Adapter	2	43	07288	FITTING, Straight with O-ring, JIC	1
19	204440	HYDRAULIC LINE, Rear Top, R.H.	1	44	07460	PUMP, Hydraulic	1
20	07515	FITTING, Tee, Bulkhead, JIC	2	45	07412	FITTING, Straight with O-ring, JIC	1
21	204442	HYDRAULIC LINE, Rear Top, L.H.	1	46	202749	HYDRAULIC LINE, Steering Motor to Fitting	1
22	204443	HYDRAULIC LINE, Rear Bottom, L.H.	1	47	07418	FITTING, O-ring, JIC	1
23	07542	FITTING, Straight	1	48	07557	FITTING, 90° External Pipe, JIC	1

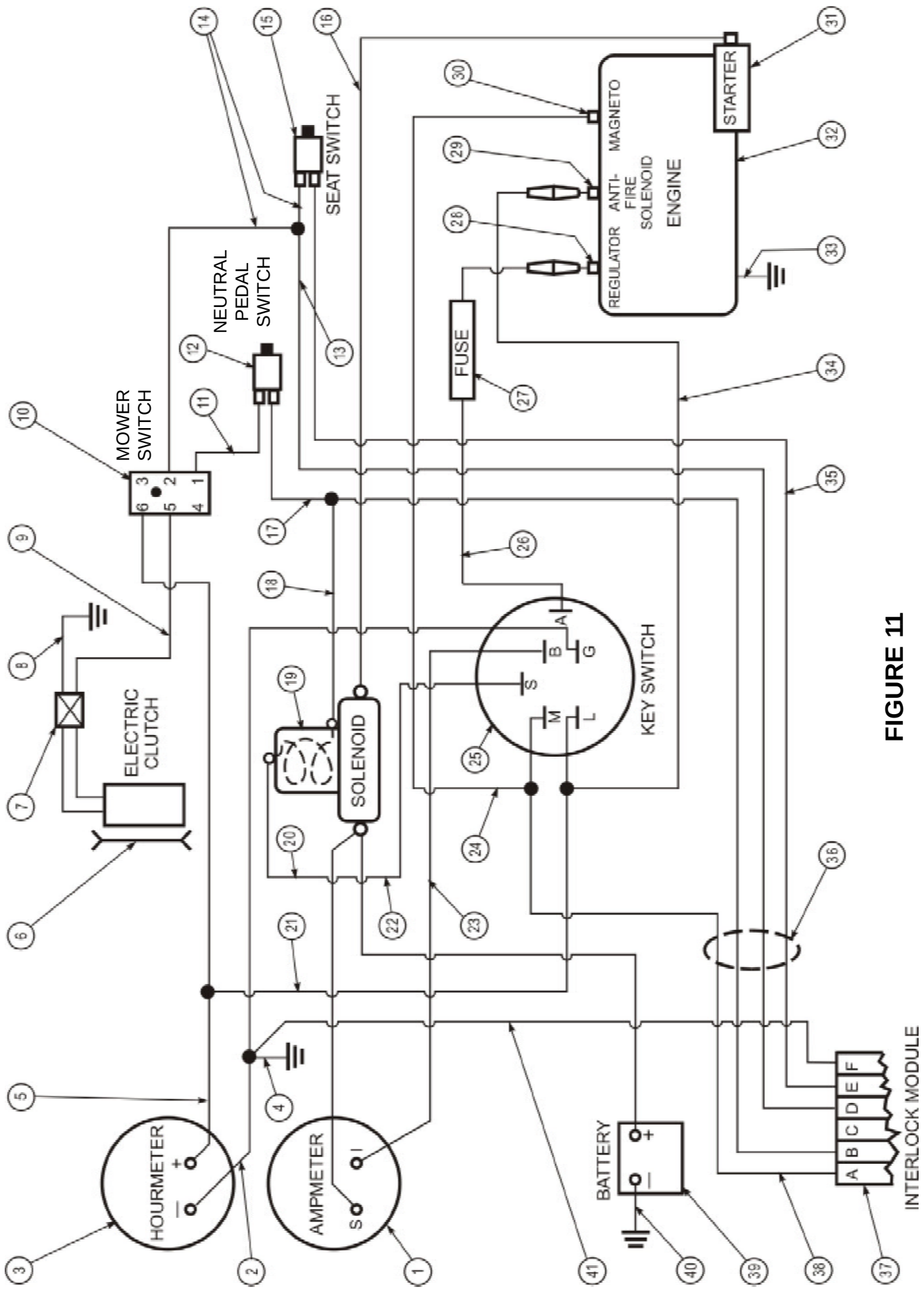


FIGURE 11

FIGURE 11—ELECTRICAL SYSTEM

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	07064	AMPMETER	1	22	—	WIRE, Yellow, #509	1
2	—	WIRE, Black, #510	1	23	—	WIRE, Green, #511	1
3	07063	HOURMETER	1	24	—	WIRE, Orange, #505	1
4	—	WIRE, Ground, Black, #510	1	25	07065	KEY SWITCH	1
5	—	WIRE, Blue, #503	1	26	—	WIRE, Black, #502	1
6	—	ELECTRIC CLUTCH,	1	27	—	FUSE, 30 Amp	1
7	—	CONNECTOR (Part of Electric Clutch)	1	28	—	REGULATOR, Engine	1
8	—	WIRE, Ground, Black, #513	1	29	—	SOLENOID, Anti-fire, Engine	1
9	—	WIRE, Red, #512	1	30	—	MAGNETO, Engine	1
10	07496	SWITCH, Mower Clutch	1	31	—	STARTER, Engine	1
11	—	WIRE, Orange, #506	1	32	—	ENGINE	1
12	203056	SWITCH, Safety, Neutral Start, N/C	1	33	—	WIRE, Ground, Black, #510	1
13	—	WIRE, Green, #507	1	34	—	Wire, Blue, #504	1
14	—	WIRE, Green, #507	1	35	—	WIRE, Red, #508	1
15	07504	SWITCH, Seat Kill, N/O	1	36	204520	HARNESS, Wiring	1
16	—	WIRE, Red (8 Ga.), #516	1	37	07495	MODULE, Interlock	1
17	—	WIRE, White, #504	1	38	—	WIRE, Orange, #505	1
18	—	WIRE, White, #504	1	39	—	BATTERY, (User supplied)	1
19	07057	SOLENOID	1	40	—	WIRE, Ground, Black (6 Ga)	1
20	—	WIRE, Yellow, #509	1	41	—	WIRE, Black, #510	1
21	—	WIRE, Blue, #503	1				

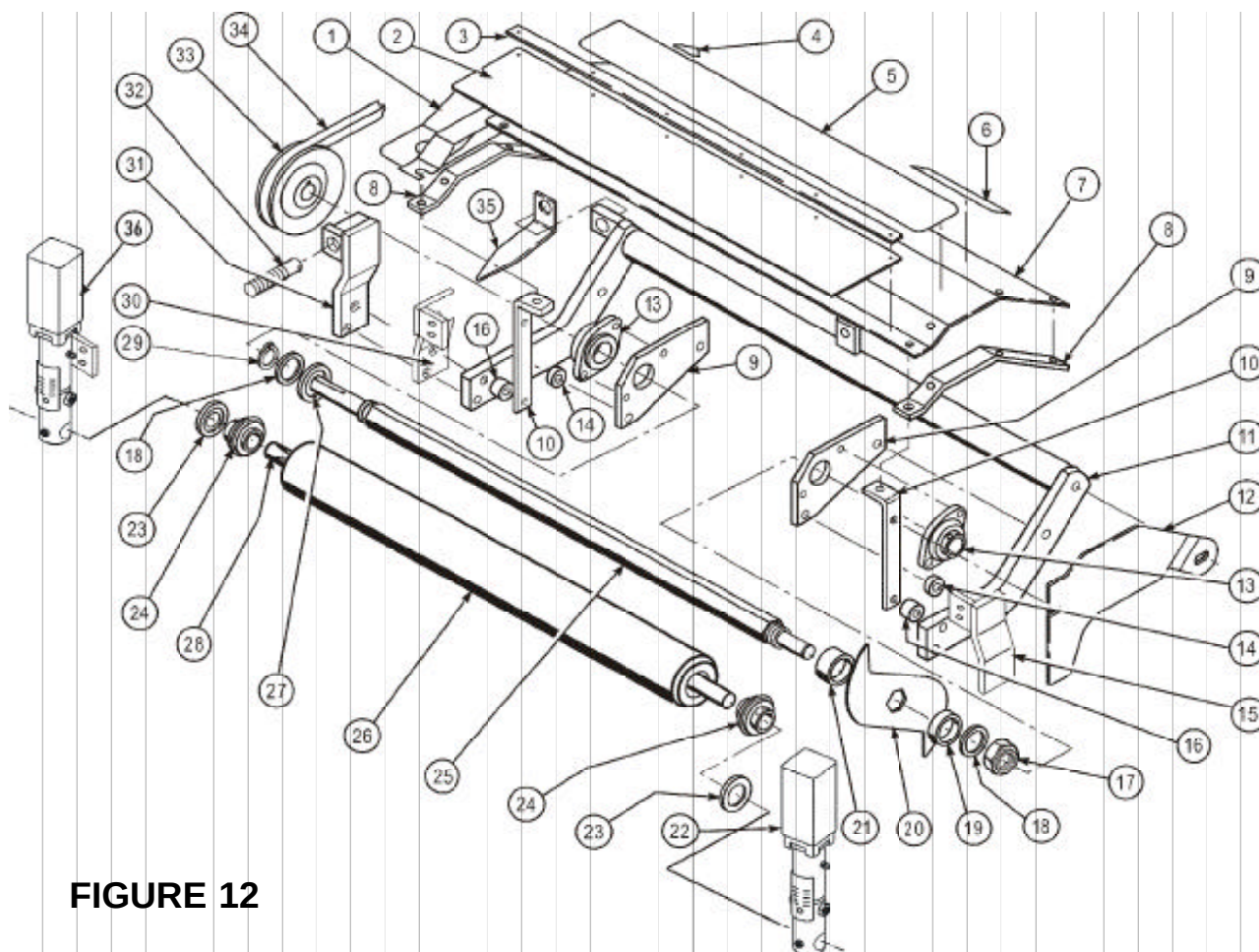


FIGURE 12

FIGURE 12—VERTICAL MOWING UNIT, Right Hand or Left Hand

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	203799	GUARD, Reel Pulley, L.H.	1	17	302935	NUT	1
	203800	GUARD, Reel Pulley, R.H.	1	18	302934	WASHER	2
2	203788	FLAP, Rubber	1	19	302089	SPACER, Verticut End	1
3	203988	STRAP, Rubber Flap	1	20	203768	BLADE, Verticut	26
4	07411	DECAL, Safety	1	21	302950	SPACER, Verticut Blade	26
5	203477	NON-SKID, Safety Walk	1	22	205349	DIAL-A-HEIGHT, Roller Adjuster R-H	1
6	204215	DECAL	1	23	205330	CAP, Roller	2
7	202090	SHIELD, Grass	1	24	06142	BEARING, Roller	2
8	202073	BRACKET, Grass Shield	2	25	203791	SHAFT	1
9	203856	HANGER, Bearing	2	26	204498	ROLLER ASSEMBLY	1
10	202072	BRACE, Grass Shield	2	27	302932	WASHER	1
11	203851	FRAME, Mower, R.H.	1	28	204499	SHAFT, Roller	1
	203850	FRAME, Mower, L.H.	1	29	302936	SNAP RING	1
12	204171	SHIELD, R.H.	1	30	205396	BRACKET, Roller Adjuster, L.H.	1
	204173	SHIELD, L.H.	1	31	200640	BRACKET, Rear Yoke, R.H.	1
13	06141	BEARING, Countershaft	2	32	202450	PIN, Wing Mower Yoke	1
14	203857	SPACER, Hanger	2	33	03615	PULLEY	1
15	205395	BRACKET, Roller Adjuster, R.H.	1	34	03919	BELT, High Speed, B42	1
16	203867	SPACER, Shield Upright	2	35	204178	SCRAPER, Pulley	1
				36	205348	DIAL-A-HEIGHT , Roller Adjuster L-H	1

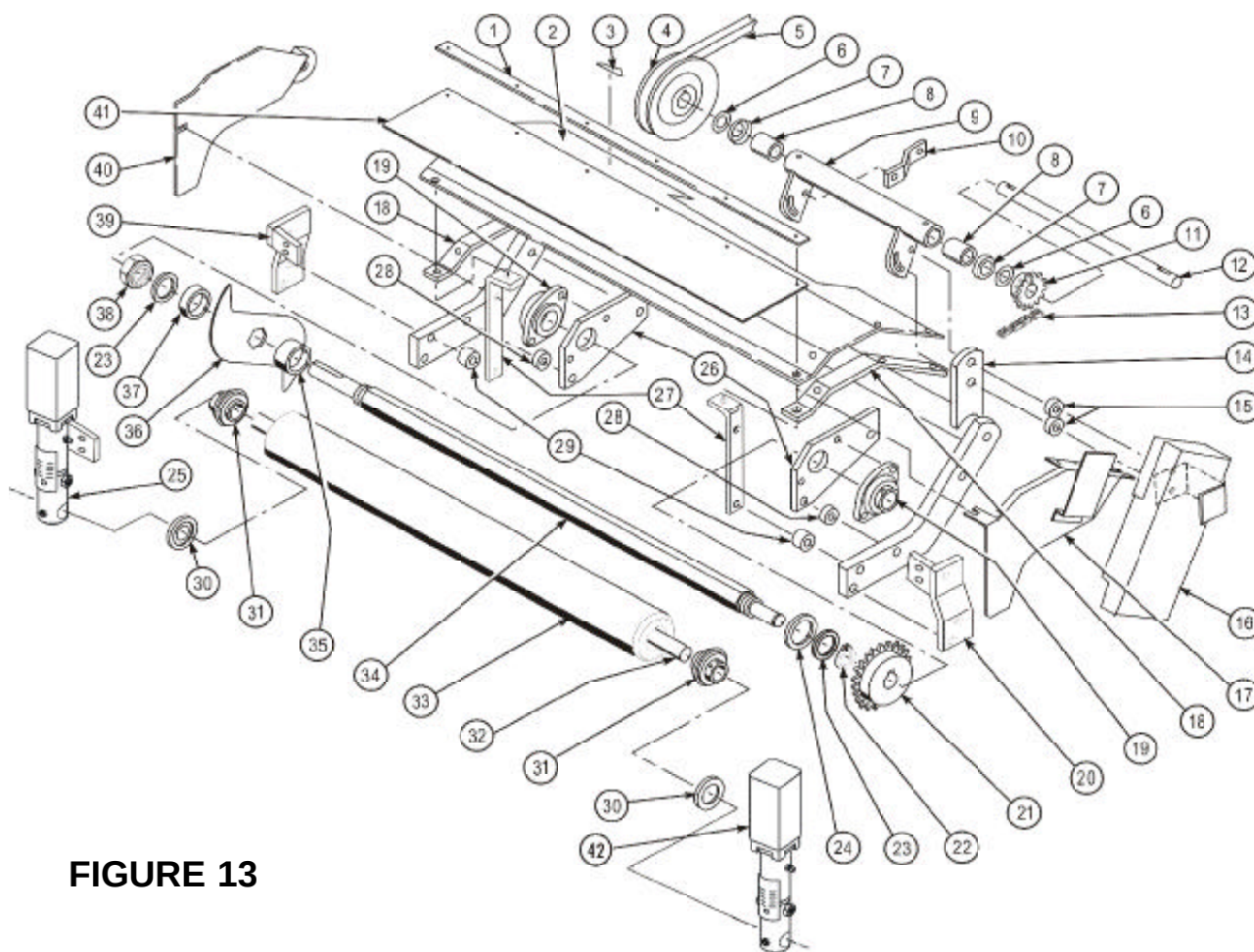


FIGURE 13

FIGURE 13—VERTICAL MOWING UNIT, Rear

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	203988	STRAP, Rubber Flap	1	22	302936	SNAP RING	1
2	202076	SHIELD, Grease	1	23	302934	WASHER	2
3	07411	DECAL, Danger	1	24	302932	WASHER	1
4	03601	PULLEY, Mower	1	25	205348	DIAL-AHEIGHT, Roller Adjuster R-H	1
5	03946	BELT, B48	1	26	203856	HANGER, Bearing	2
6	02501	WASHER	4	27	202072	BRACE, Grass Shield	2
7	02602	DUST CAP	2	28	203857	SPACER, Hanger	2
8	06006	BUSHING, (includes #9)	2	29	203867	SPACER, Shield Brace	2
9	202772	HOUSING, Countershaft	1	30	205330	CAP, Bearing	2
10	200613	BRACKET	1	31	06142	BEARING, Roller	2
11	202838	SPROCKET, 12 Tooth	1	32	204499	SHAFT, Roller	1
12	202503	SHAFT	1	33	204498	ROLLER ASSEMBLY	1
13	07505	CHAIN, #40	1	34	203791	SHAFT, Blade	1
14	203852	FRAME, Rear Mower	1	35	302950	SPACER, Verticut Blade	25
15	200676	SPACER	2	36	203768	BLADE, Verticut	26
16	200611	GUARD, Chain	1	37	302089	SPACER, Verticut End	1
17	204175	SHIELD	1	38	302935	NUT, Shaft	1
18	202073	BRACKET, Grass Shield	2	39	205396	BRACKET, Roller Adjuster L.H.	1
19	06141	BEARING, Countershaft	2	40	204173	SHIELD	1
20	205395	BRACKET, Roller Adjuster R.H.	1	41	203788	FLAP, Rubber	1
21	203866	SPROCKET, 24 Tooth	1	42	205349	DIAL-A-HEIGHT, Roller Adjuster R-H	1

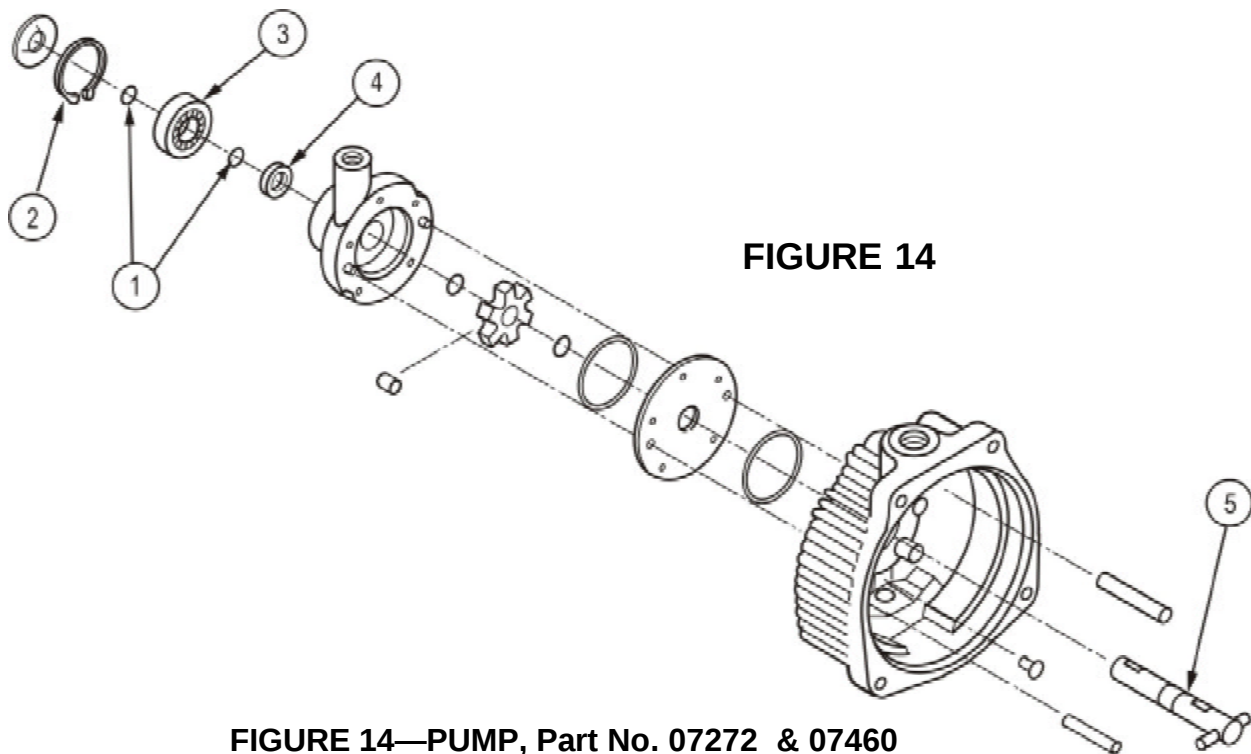


FIGURE 14—PUMP, Part No. 07272 & 07460

Item	Part No.	Description	Qty.
1	302760	RING, Snap	2
2	302761	RING, Retaining	1
3	302763	BEARING, Input	1

Item	Part No.	Description	Qty.
4	302762	SEAL	1
5	302759	SHAFT, Input	1
6	07532	REPAIR KIT (includes all above)	1

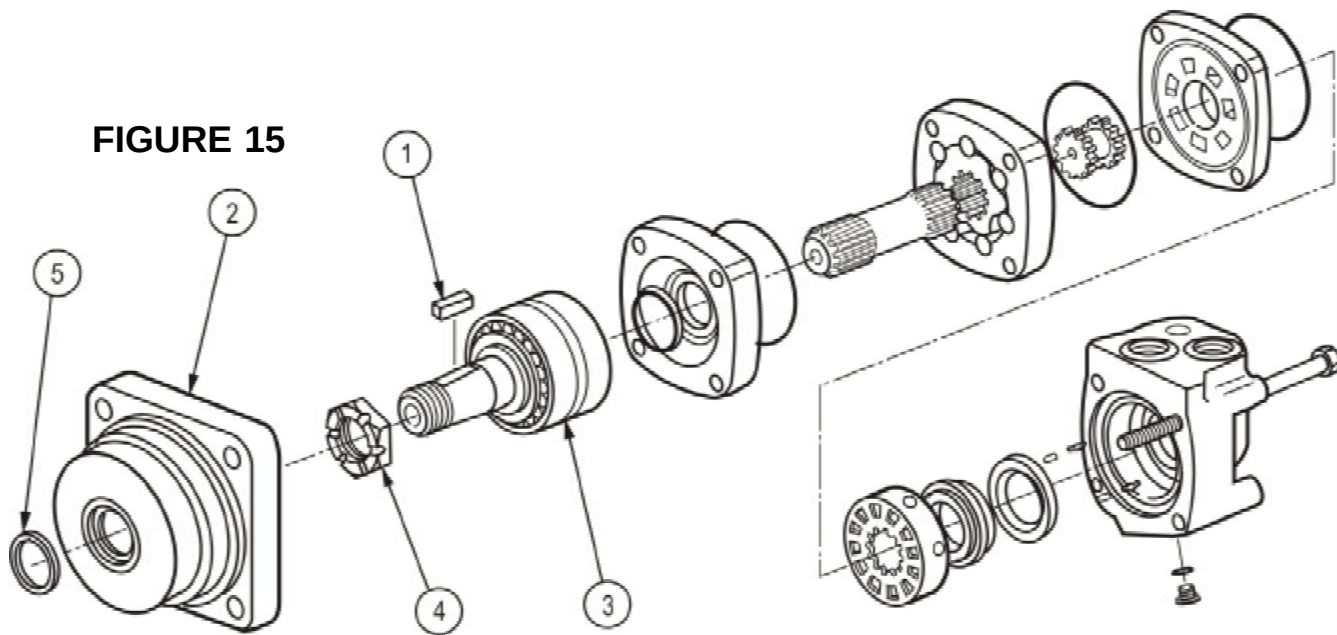


FIGURE 15

FIGURE 15—WHEEL MOTOR, Part No's. 07273, 07388 & 07390

Item	Part No.	Description	Qty.
1	302718	KEY	1
2	302715	BEARING HOUSING	1
3	302716	SHAFT & BEARING KIT	1

Item	Part No.	Description	Qty.
4	302717	NUT, Hex	1
5	302714	SEAL KIT	1

FIGURE 16

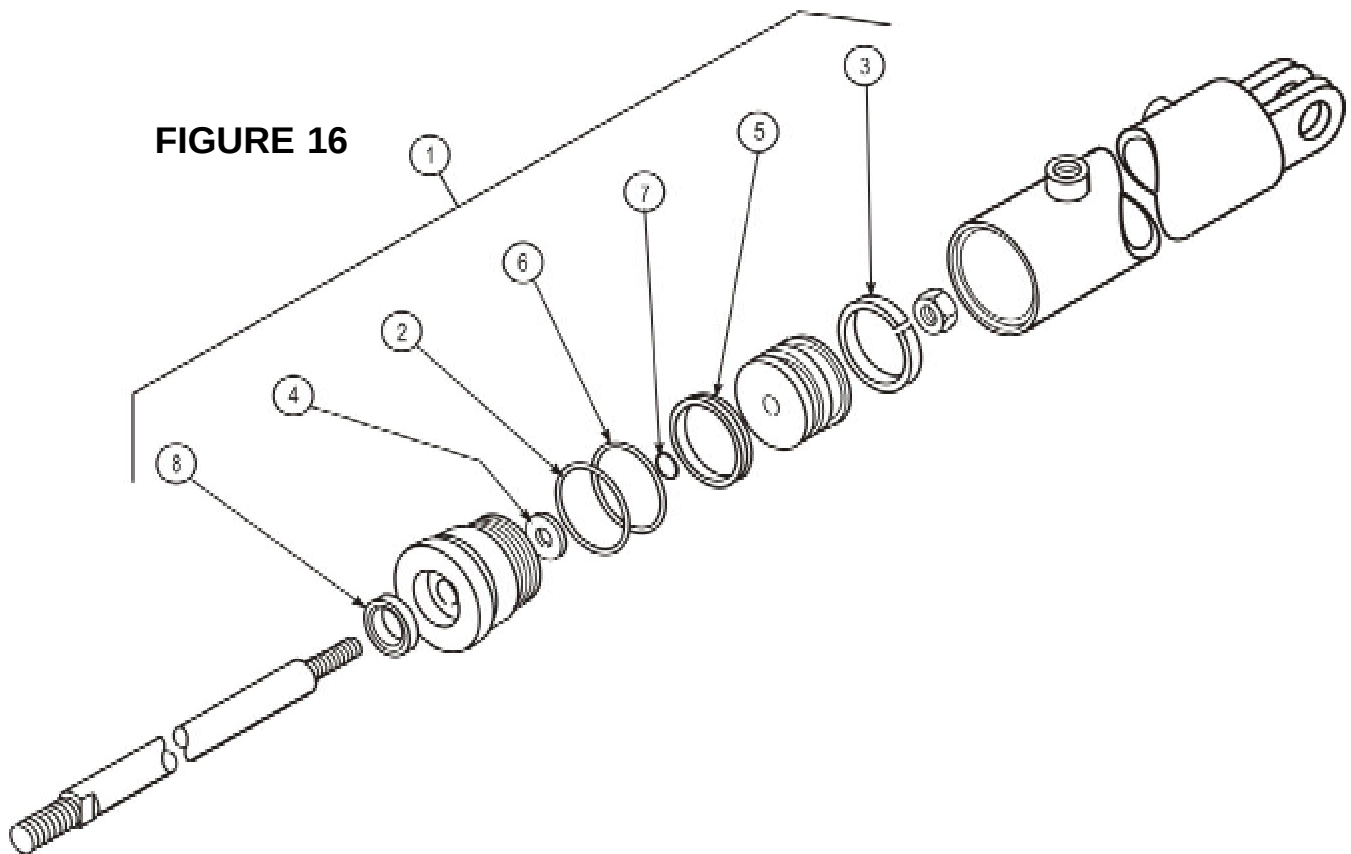


FIGURE 16—STEERING CYLINDER, 204382

Item	Part No.	Description	Qty.
1	07501	SEAL KIT (Includes all of below)	1
2	-----	O-RING, 1-1/4"	1
3	-----	WEAR RING, 1.5" x .38" Wide	1
4	-----	WASHER	1
5	-----	CROWN SEAL, 1.5"	1
6	-----	O-RING	1
7	-----	O-RING	1
8	-----	WIPER	1

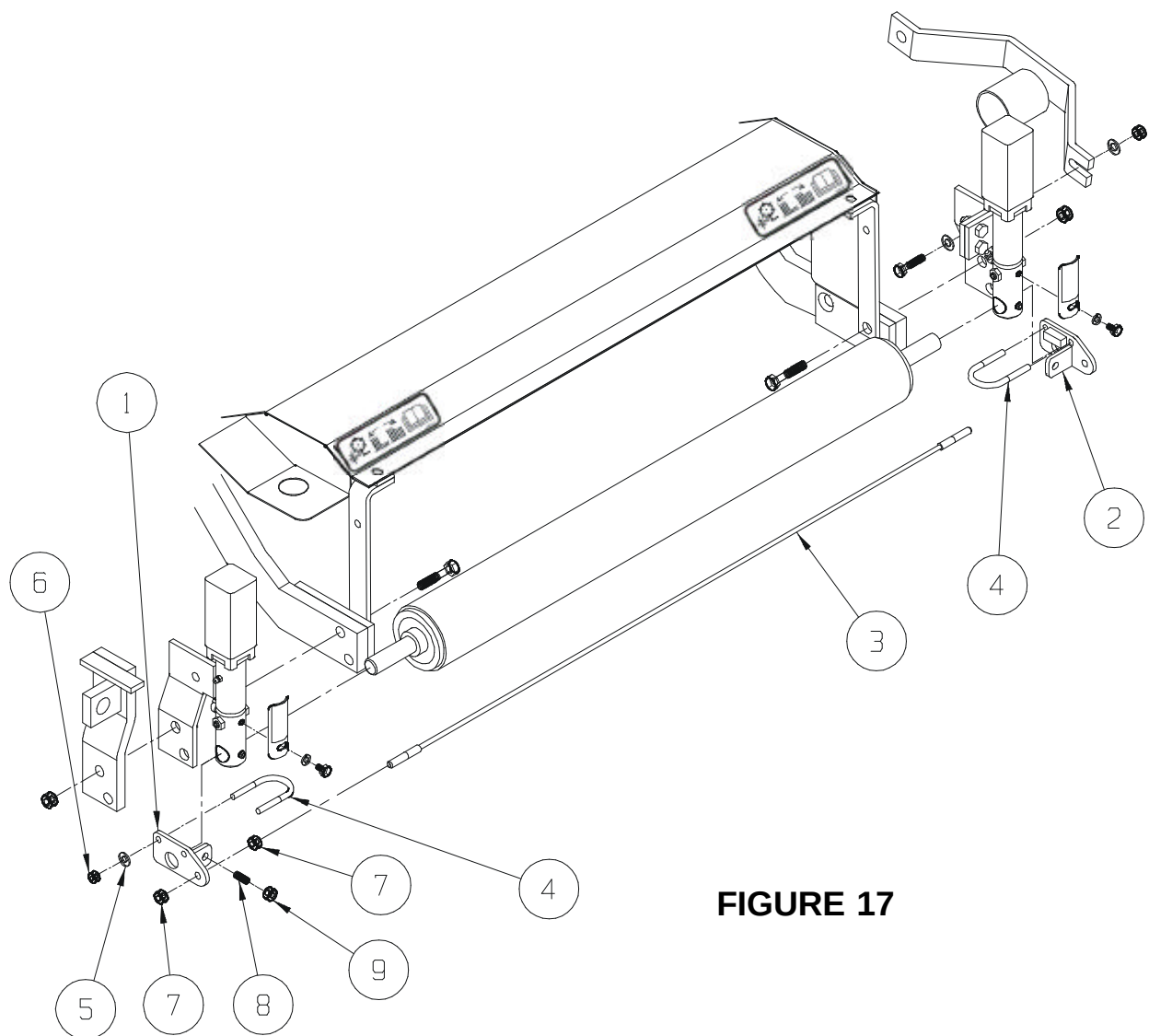


FIGURE 17

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FIGURE 17 — ROLLER SCRAPER ASSEMBLY

Item	Part No.	Description	Qty.
1	205388	BRACKET, L. H. Cable Mounting	1
2	205389	BRACKET, R. H. Cable Mounting	1
3	09090	CABLE ROLLER SCAPER	1
4	04107	U-BOLT, 1/4-20 UNC X 1.25 ID	2
5	02401	WASHER, FLAT 1/4"	4
6	02261	NUT, Locking 1/4-20 UNC	4
7	02228	NUT, Jam 5/16-24	4
8	04106	SETSCREW, 5/16-18 X .75 Cub Point	2
9	02296	NUT, Jam 5/16-18 UNC	2



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