

Instruction Sheet

Kit Number: 79404400

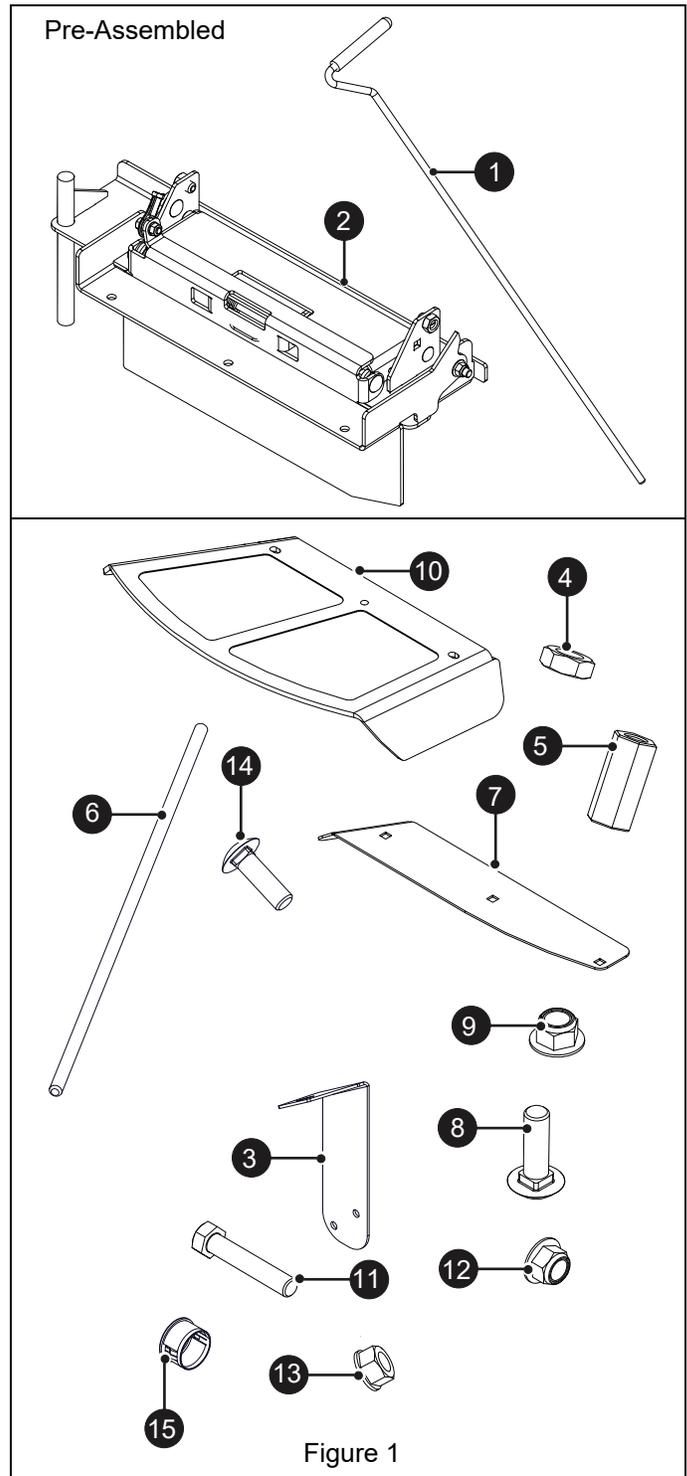
PRO-STANCE 48" – 60" OPERATOR CONTROLLED DISCHARGE BAFFLE KIT

WARNING: FAILURE TO FOLLOW INSTRUCTIONS could result in personal injury and/or damage to unit.
Read, understand, and follow all safety practices in Operator's Manual before beginning.

Package Contents

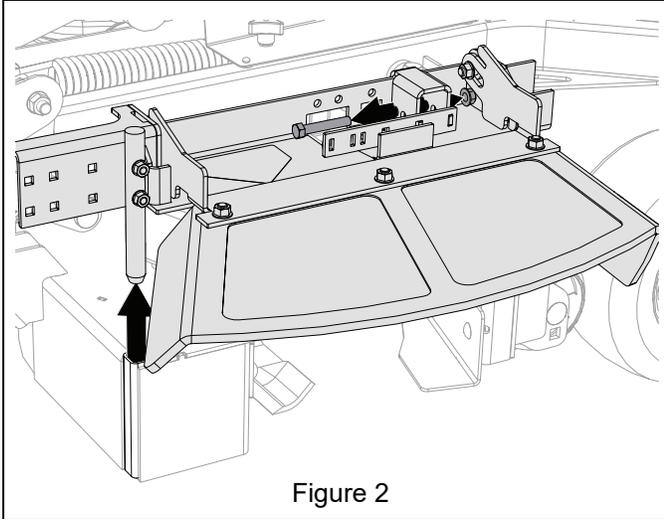
Check the contents of your kit for the parts listed below. Also see Figure 1.

Item	Description	Qty	AriensCo P/N
Pre-Assembled Parts			
1	Handle Assembly	1	N/A
2	Discharge Chute Assembly	1	N/A
Non-Assembled Parts			
3	Mounting Bracket	1	05284753
4	Jam Nut	3	06500923
5	Coupler Nut	1	06501003
6	Handle Extension	1	05181200
7	Chute Clamp Plate	1	09362351
8	3/8"-16 x 1 1/2" Round Head Square Neck Bolt	3	06200236
9	3/8" Nylon Locking Flange Nut	3	06500726
10	Discharge Chute	1	04881200
11	3/8"-16 x 2" Hex Bolt	1	05901718
12	3/8"-16 Nylon Locking Flange Nut	1	06500726
13	5/16"-18 Center Locking Flange Nut	2	06500840
14	Panel Snap Bushing	1	07500126
15	5/16-18 x 1" Round Head Short Square Neck Bolt	2	06200237

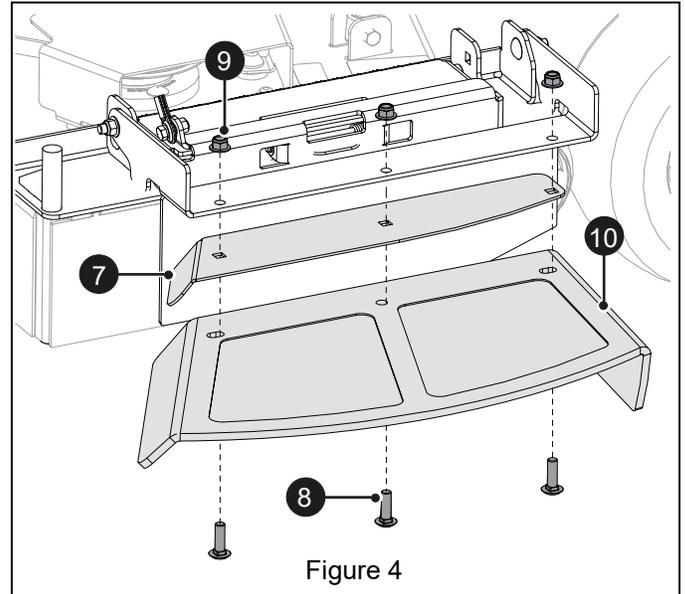


REMOVAL

1. Park unit on a flat, level surface and engage parking brake.
2. Stop engine, remove key and wait for all moving parts to stop and for hot parts to cool.
3. Remove hardware retaining discharge chute assembly and remove chute assembly. Retain for use without chute kit. See Figure 2.

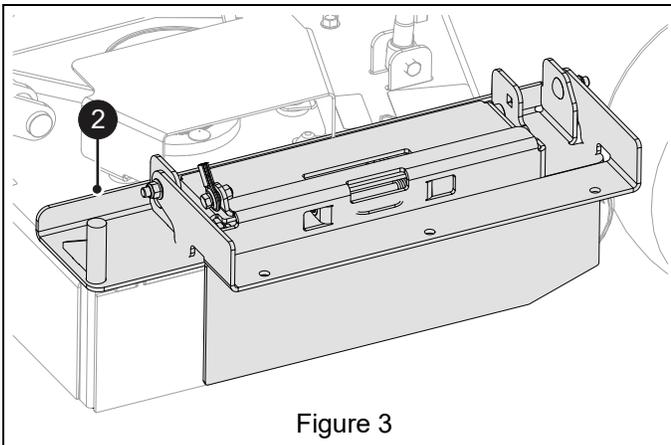


2. Secure rubber discharge chute (item 10) and chute clamp plate (item 7) to the mounting bracket using three 3/8" round head square neck bolts (item 8) and three 3/8" nylon locking flange nuts (item 9). See Figure 4.



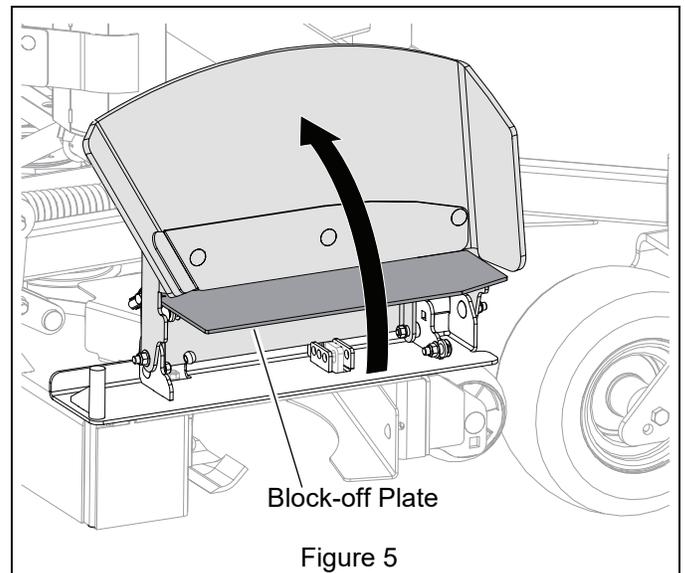
INSTALLATION

1. Install discharge chute assembly (item 2) onto the deck. See Figure 3.



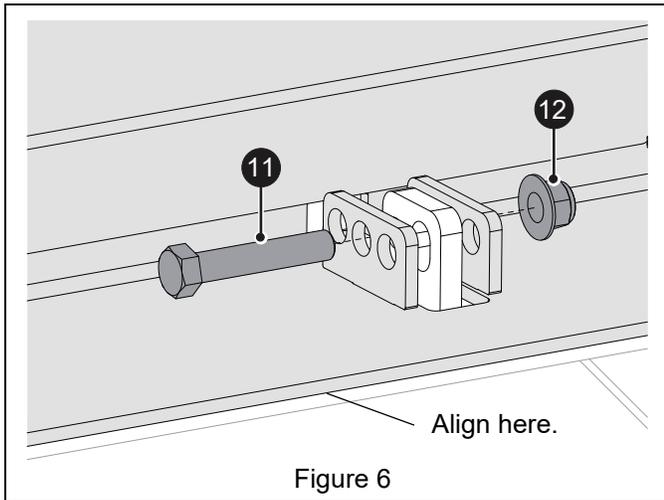
CAUTION: AVOID INJURY. Block-off plate is under spring tension. Use care when rotating block-off plate.

3. Rotate discharge chute and block-off plate upward. See Figure 5.

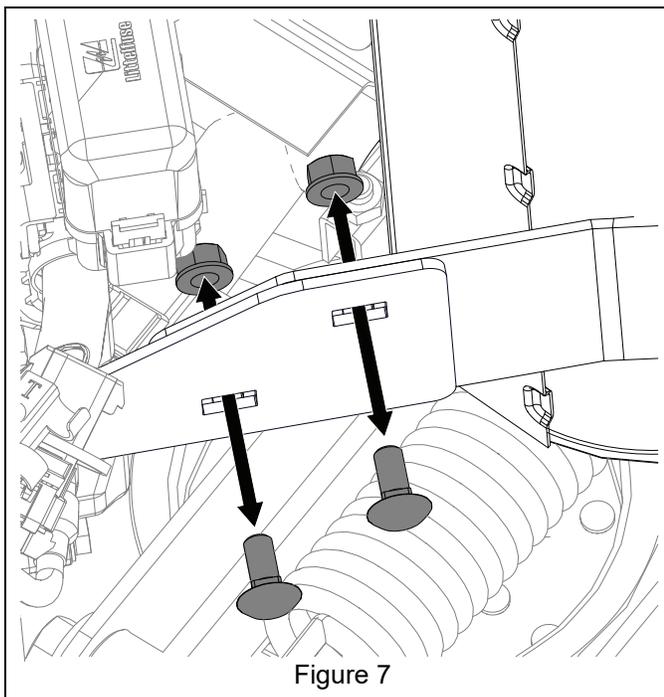


See Figure 6.

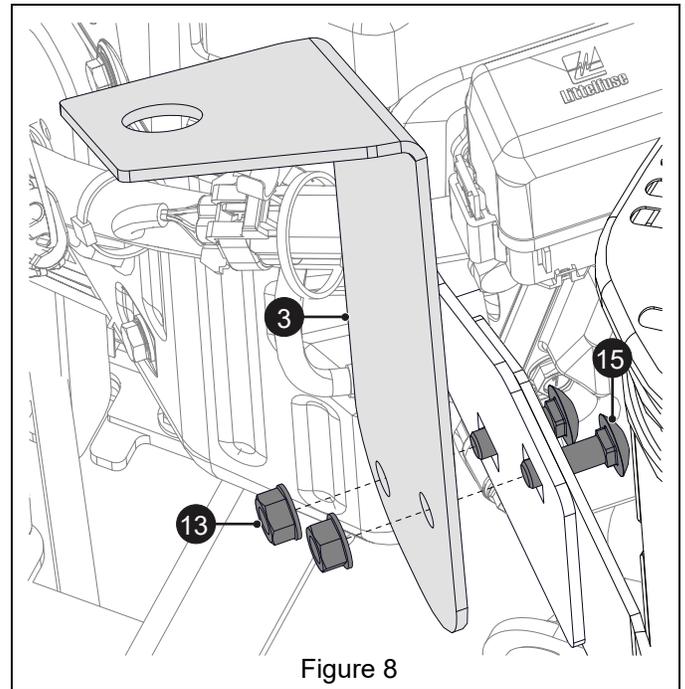
4. Align chute assembly edge with discharge opening.
5. Insert one 3/8" x 2" hex bolt (item 11) through brackets and secure with one 3/8" nylon locking flange nut (item 12).



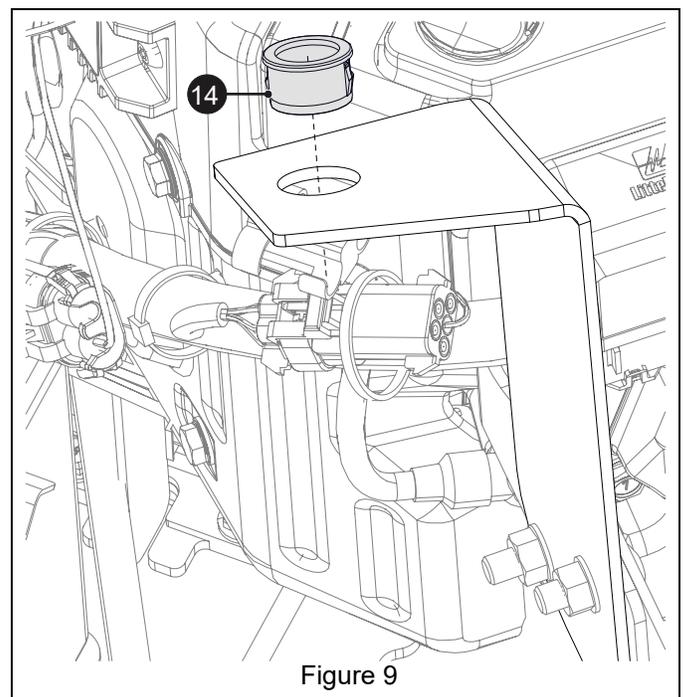
6. Return chute assembly to the operating position.
7. Remove and discard two 5/16" x 3/4" round head square neck bolts and two center lock flange nuts retaining muffler bracket to support bracket. See Figure 7.



8. Position mounting bracket (item 3) on muffler bracket and secure with two 5/16" x 1" round head square neck bolts (item 15) and two 5/16" locking flange nuts (item 13). See Figure 8.



9. Install one bushing (item 14) into mounting bracket. See Figure 9.



10. Insert handle assembly (item 1) through bracket and bushing. See Figure 10.

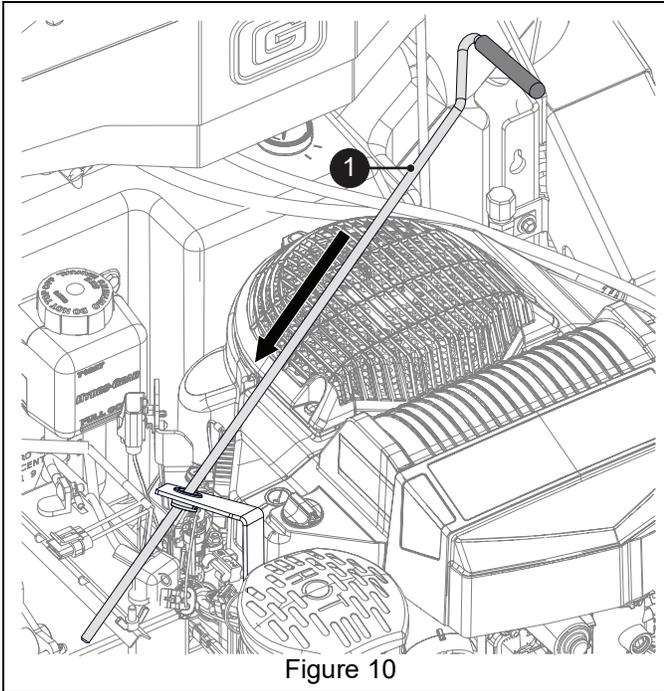


Figure 10

See Figure 11.

11. Install one jam nut (item 4) onto handle assembly threads.

12. Install second jam nut (item 4) onto the handle extension (item 6) threads.

13. Thread each rod halfway into the 5/16" coupling nut (item 5). Tighten jam nuts against coupling nut.

IMPORTANT: Ensure that there are sufficient threads in coupling nut.

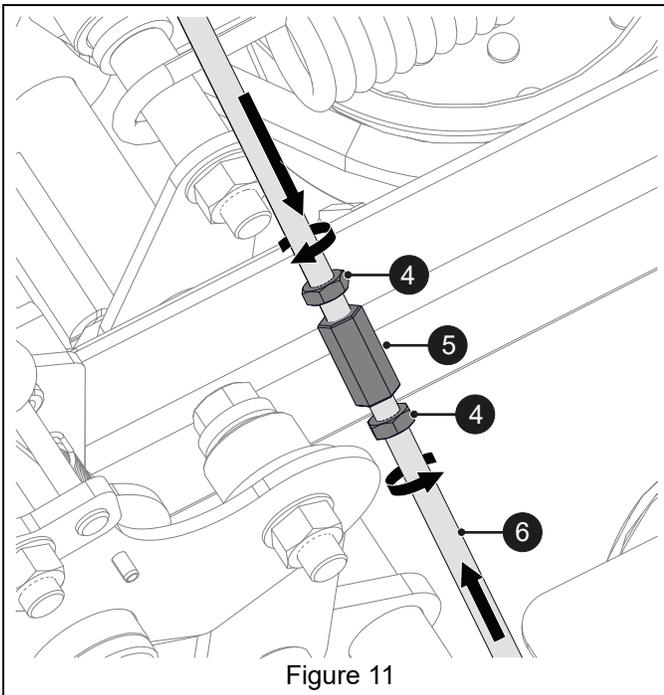


Figure 11

14. Turn jam nut (item 4) up handle threads and turn handle assembly clockwise into ball joint See Figure 12.

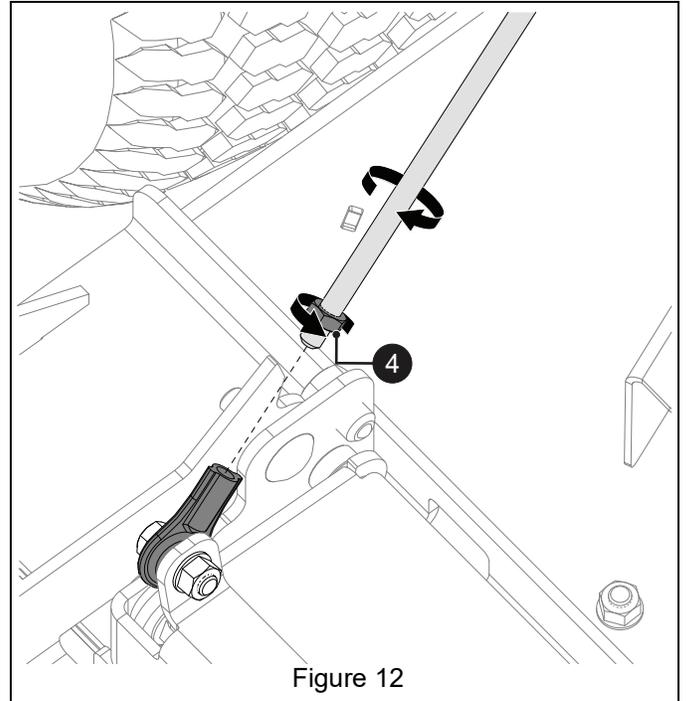


Figure 12

15. Stand on unit and rotate handle to preferred position. See Figure 13.

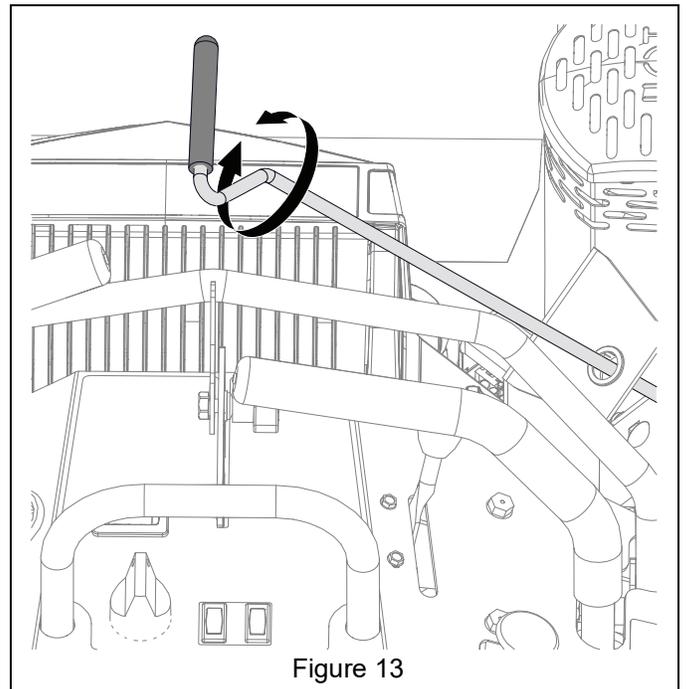
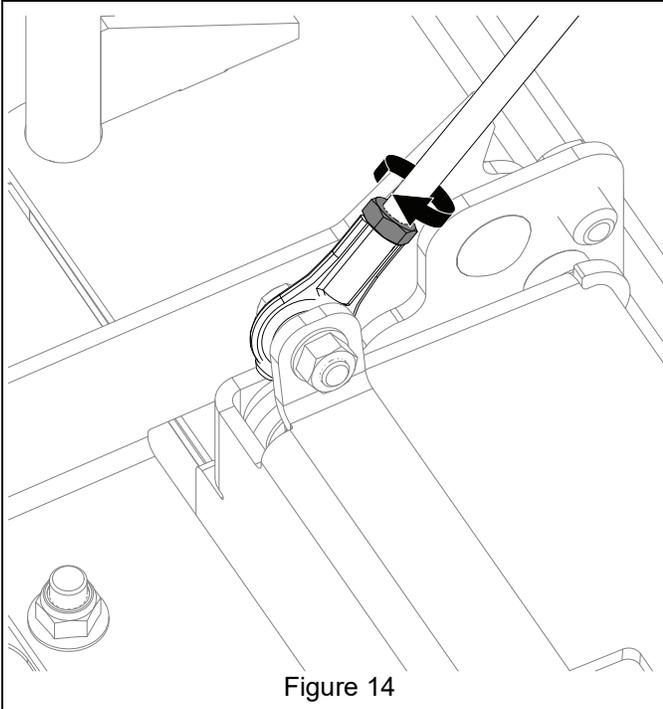


Figure 13

16. Tighten jam nut against ball joint. See Figure 14.

IMPORTANT: Ensure that there are sufficient threads in ball joint.



17. Test chute function.

OPERATION

1. Pull handle up to open discharge opening; push handle down to block discharge opening.