Instruction Sheet

Kit Number: 79403500 & 79403800

TRIMMER MOUNT KIT



WARNING: FAILURE TO FOLLOW

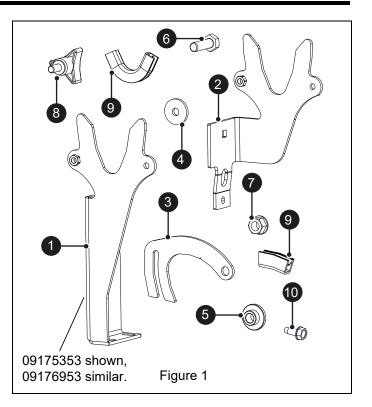
INSTRUCTIONS could result in personal injury and/or damage to unit.

Read, understand, and follow all safety practices in Operator's Manual before beginning.

Package Contents

Check the contents of your kit for the parts listed below. Also see Figure 1.

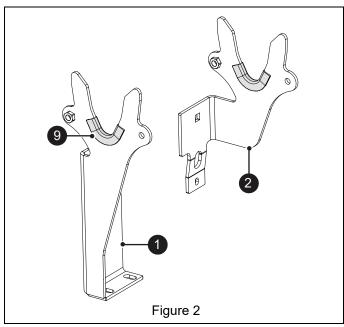
Item Description		Qty	Ariens P/N
1	Front Clamping Bracket (79403500)	1	09175353
	Front Clamping Bracket (79403800)	1	09176953
2	Upper Clamping Bracket	1	09175453
3	Clamp Arm	2	09175553
4	11/32" x 1 1/8" Flat Washer	4	06401104
5	21/64" x 1/2" x 11/32" x 7/8" Flange Bushing	2	05514800
6	5/16"-18 x 1" Hex Bolt	2	05901701
7	5/16"-18" Center Locking Flange Nut	2	06500840
8	5/16"-18 x 3/4" Wing Knob	2	07500008
9	Cowl Strip	4	00918200
10	5/16"-18 x 3/4" Tapping Screw (79403800)	1	07400127



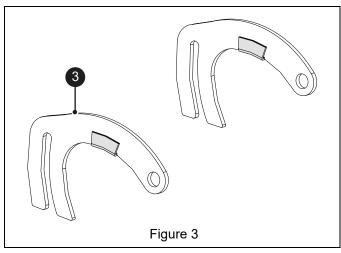
INSTALLATION

IMPORTANT: Trimmer mount is designed for transporting equipment only. Remove trimmer from unit while trailering and mowing.

1. Stop engine, remove key and engage parking brake. Wait for moving parts to stop and for hot parts to cool. Adhere one cowl strip (item 9) to one front clamping bracket (item 1) and one upper clamping bracket (item 2). See Figure 2.



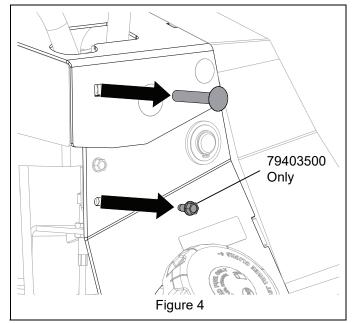
 Adhere one cowl strip to each clamp arm (item 3). See Figure 3.



See Figure 4.

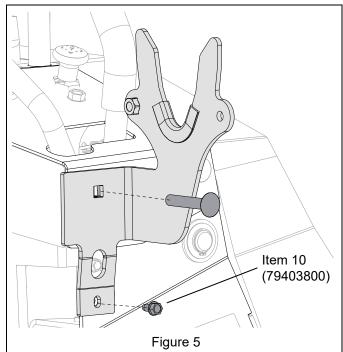
4. 79403500: Remove and retain one round head square neck bolt and one tapping screw from left support tower.

79403800: Remove and retain one round head square neck bolt from left support tower.

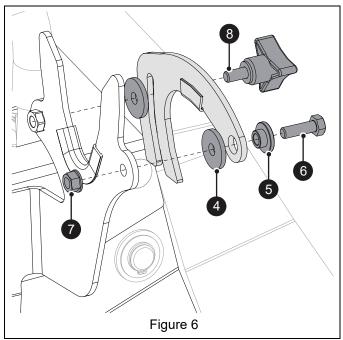


See Figure 5.

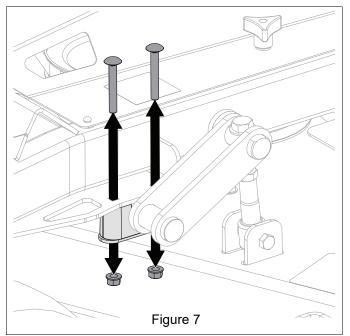
 79403500: Secure upper clamping bracket to left support tower using hardware removed in step 4.
79403800: Secure upper clamping bracket to left support tower using round head square neck bolt removed in step 4 and one 5/16" x 3/4" tapping screw (item 10).



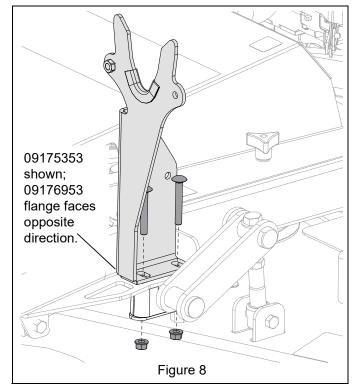
 Secure clamp arm to clamping bracket using one 5/16" x 1" hex bolt (item 6), one wing knob (item 8), one flange bushing (item 5), two 11/32" x 1 1/8" flat washers (item 4), and one 5/16" center locking flange nut (item 7). See Figure 6.



7. Remove and retain two round head square neck bolts and two center locking flange nuts from left deck lift pivot bushing. See Figure 7.



8. Secure front clamping bracket to unit using hardware removed in step 7. See Figure 8.



 Secure clamp arm to clamping bracket using one 5/16" x 1" hex bolt (item 6), one wing knob (item 8), one 11/32" x 1 1/8" flange bushing (item 5), two 11/32" x 1 1/8" flat washers (item 4), and one 5/16" center locking flange nut (item 7). See Figure 9.

